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From Dye Sensitized to Perovskite Solar Cells: processes and materials for the forthcoming era of Photovoltaic technology

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Abstract

In the context of the serious environmental issues, that Earth is facing, among which atmospheric CO$_2$ increase is a crucial one, implementation of clean technologies is mandatory. The present PhD thesis concerns the study of two new third-generation PV technologies: Dye Sensitized Solar Cells (DSSCs) and Perovskite Solar Cells (PSCs). A typical DSSC is a low cost device of easy fabrication, widely investigated for indoor application, where the dye is used to collect light. In the former study, the research focused on natural dye extraction and the electrolyte optimization in the cell in accordance with a natural pigment. I realized and presented, for the first time in literature, a natural dye-based solar module of 8.7 cm$^2$ with 1% of power conversion efficiency (PCE), stable for 1000 hours. A PSC is a kind of solar cell that includes a perovskite-structured compound, most commonly a hybrid organic-inorganic lead halide-based material, as the light-harvesting active layer. Unlike DSSC, in PSC the liquid electrolyte has been replaced by a solid-state hole transport material (HTM), and since 2009 the run for boosting the PCE of PSC has started. In the latter study, the research focuses therefore on the optimization of an easy and low-cost PSC structure with a carbon layer replacing the HTM and gold usually used in a conventional high efficiency PSC. Despite all controversial studies on how moisture badly affects perovskite, it has been observed a beneficial water effect on the perovskite growth and formation in a 2-step deposition, which enhances the PCE of 16% with respect to the non-treated cell.
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Introduction

In the addressing of the environmental problems, with particular reference to the need for exploiting renewable and clean energy sources within a global society debate, many significant variables have to be taken into account. The environment problem, although appeared only recently in the agenda of global governance, manifests itself with increasing strength. The idea that an anthropic intervention could damage beyond any possibility of repair climate and environmental conditions for the entire planet took place only after the end of World War II. This occurs after the launch, in August 1945, of the first two atomic bombs, along with the increasing awareness about the long-lasting damages after their explosion. The problem of the conservation and safeguarding of the environment, although confined in scope for much of studies and reports, without an actual feedback in terms of environmental policies, would have grown from that precise historical moment. Along with this scientific awareness, environmental issues then entered global debate also in terms of ethical, economic, political and social choices. In this framework, the research on solar technologies embraces several different aspects, and is pursued following a variety of different approaches. In particular, in the perspective addressed by the very concept of integrated sustainability, research groups are active in all the aspects expected to give a contribution for meeting the demand of a transition towards a world based on renewable energy sources, reflecting the three pillars of integrated sustainability, namely, environmental, social and economic. More recently, starting from Kyoto Protocol in 1997, climate change issues pushed forward towards an integrated energy and climate change strategy. In this respect, the European Union set ambitious targets for 2020, aimed at addressing the right track towards a sustainable future by
developing a low-carbon economy based on energy efficiency. In particular, the so-called "20-20-20 strategy" forms the goal basis for the actions, to:

- reduce greenhouse gases of 20%;
- reduce energy consumption by 20% through increased energy efficiency;
- meet the 20% of our energy needs through the use of renewable energy.

Besides the greenhouse gases emissions from the industrial system or due to the energy production process itself, attention is also payed to the emissions of air pollutants caused by motorized transport and domestic heating/cooling. On these fronts, research has made significant progress towards suitable technologies able to reduce the impact of these factors that can be defined as "private". However, as far as in most cases any investment is seen only from the economic point of view, the environmental issues will require specific policies to be effectively addressed.

On all technological fields considered in recent years (wind, biomass, solar, hydroelectric, geothermal, etc.), we had many important innovations that could renovate the energy industry. Among all the possibilities the market offers, it is fair to say that the solar energy is certainly the most easily exploitable, given that it strikes us daily and directly for many hours. This _de facto_ inexhaustibility distinguishes the photovoltaics from most other energy sources. The photovoltaic energy is already proving a great capacity for development.

Solar PV technology is expected to play a major role also in integrated hybrid energy production plants, as well as in supplying energy in peculiar geographical or logistic situations that require specific planning. This makes any comprehensive study on the sustainability of PV technology even more complex. The need for an integration of all the aspects of sustainability requires a series of compromises, so that researchers have always to take into account the feasibility
and the viability of their research output in an application perspective that should extend beyond the engineering aspect, even if the latter may be regarded as a prerequisite for any application purpose.

Presently, it has become more and more generally accepted the idea that a push towards the incentive policies on products related to the green industry—and in special way to renewable sources of energy—may be effectively coupled with the economic development in many respects. From a microeconomic point of view, more in touch with the needs of the citizen and of the enterprise, the green boom has witnessed many families adopted the photovoltaic energy source. PV plants are usually of 2.8 kW, more than the cost to cover the energy needs of an average family, and their installation was supported in Italy by the strong incentives "Conto Energia".

The 2018 global status report for renewables presented remarkable results [1]. 2017 was a record year for renewable energies but particularly for solar PV that raises enormously for power capacity production respect with the previous year, fig. 1 and 2. Solar PV increased the power capacity more than any other power generating technologies. The total PV installation in 2017 overcame the net capacity additions of combined fossil fuels and nuclear energy. In numerous main markets, such as China, India, Japan and United States, the solar PV resulted the major font of new power capacity. It was estimated that, in each hour of the year, 40,000 panels were installed. This great boost was mainly obtained by China’s PV installation that increased of the 50% with respect to 2016; indeed China surprised adding more PV capacity (53.1 GW) than the entire world in 2015 (51 GW). For the first time, PV was the Chinese leader source for new power capacity. The PV market is mainly concentrated in few countries but last data reveal that more countries are emerging for contributing to the global growth; indeed, by the end of
2017, every continent at least installed 1 GW or more of capacity. Germany, Japan, Belgium, Italy and Australia are the leaders for PV capacity for inhabitants. And, China, United States, Japan, Germany and Italy are the top countries for cumulative capacity. Significant percentages reveal that, in 2017, the PV met the electricity demand of several countries such as 8.7% in Italy, 7.6% in Greece, 7% in Germany and 5.7% in Japan. By the end of 2017, PV contributed to the annual electricity request with the 2% at least in 22 countries, including China and India.

Photovoltaic (PV) solar energy conversion has the potential to play a major role in future electricity generation.

Since 1954, when the first PV device was invented by three scientists, Gerald Pearson, Calvin Fuller and Daryl Chapin, at the Bell Telephone Laboratories...
(New Jersey, USA), and obtained the first power conversion efficiency of 6%,
scientists and researchers have been dedicated to optimize the device. Numerous
studies until today focus on the device engineering, discovering the most
sustainable materials and system operation in order to meet the requested three
pillars in PV field: power conversion efficiency, stability and cost in both
economic and environmental terms. Since the beginning of 1950, many
technologies has been developed and are gathered in three generation depending
on the utilized materials. In the course of the last decade, photovoltaic technology
has undergone a strong innovation. Like all technologies, even those that are
applied to the solar field, will vary over time to adapt to the demands that the
market requires and leveraging innovations. The solar industry has now arrived at
the third generation, but the panels currently present on the market are the second.
The most currently installed PV arrays consist of crystalline or polycrystalline
silicon; in second-generation thin-film architectures, light is absorbed and charge
generated in a solid layer of this semiconductor. Regardless of semiconductor,
thin-films offer prospects for a major reduction in material costs by eliminating
the silicon wafer. Thin films also offer other advantages, particularly the increase
in the unit of manufacturing from a silicon wafer (100 cm$^2$) to a glass sheet (1m$^2$),
about 100 times larger. The Carnot limit on the conversion of sunlight to
electricity is 95 % as opposed to the theoretical upper limit of 33 % for a standard
solar cell [3]. This suggests the performance of solar cells could be improved 2–3
times if different concepts would be used to produce a ‘third generation’ of high-
performance, low-cost photovoltaic products. Some of the most promising
emerging technologies for ultimate low-cost manufacture are solution-processed,
such as organic photovoltaics (OPV), dye-sensitized solar cells (DSSCs), and
semiconductor-sensitized or extremely thin absorber solar cells [4, 5]. In figure 3,
it is shown the global trend in terms of power conversion efficiency from 1975 until now for each studied PV technology [6].

Even research on technologies that for the moment appear as less promising from the engineering point of view, as may be the case of DSSC, is therefore addressed along with more appealing technological options.

The current studies about PV technology are so rapidly evolving that it is difficult even to define a well-assessed framework. The research is in fact focused time to time in separated single aspect which each study field is related with.

A comprehensive evaluation of the feasibility of PV technology is in fact mandatory within an integrated sustainability framework, where environmental, social and economic issues are to be all taken into account for an effective energy planning.

Updated articles and reviews may be found concerned with basic research and understanding, high-efficiency PV technology [7], eco-friendly PV technology [8], PV energy network integration, economic issues, LCA-based perspectives (and so impacts, disposal, etc.), and a miscellaneous of different issues among which are the different spatial and temporal scales of PV use, its site dependency, and in general its viability within concepts like circular economy integration or smart cities [9, 10, 11].

Concerning the innovative materials for PV cells technology, the presented research is then placed in the multi-aspect field of high-efficient materials, eco-friendly materials and low-cost materials.

These studies regards two of the main technologies of the third generation that in the last 10 years has attracted wide interest: Dye Sensitized Solar Cell and Perovskite Solar Cell.
Figure 3. Performance trend of PV technologies since 1975 until July 2018. https://www.nrel.gov/pv/assets/images/efficiency-chart.png. Last access 28/09/2018
References


Chapter 1 – Theoretical background and state of art

In this chapter, I review the solar energy characteristics and the effect of light when it reaches materials on the Earth. Later, I introduce the two PV technologies that I treated in my research activities: DSSC and PSC.

1.1 Basic principles on photochemistry and on photo-physics applied to photovoltaic

1.1.1 Solar Spectrum

The Earth receives from the Sun in one hour the amount of energy that the humanity consumes in an entire year [1]. Part of this energy is reflected directly, part is absorbed by the oceans and the atmosphere contributing to the winds and currents, part is absorbed by the soil and then partly reflected, a small amount is even used for photosynthesis. On solar power depends almost all the energy that is present on our planet (other than geothermal phenomena, nuclear ones and those due to gravity and the Lunar motions, etc.).

The power emitted by the Sun is calculated from the famous Stefan-Boltzman equation: \( P = \sigma T^4 \) where \( \sigma \) is the Stefan-Boltzman constant and \( T \) is the surface temperature of the sun. Now, how can we calculate the amount of solar energy that reaches the Earth? Simply, we have to calculate the solar constant of the Earth that is the ratio between the total power emitted by the Sun and the area of the sphere on which the Earth orbits. \( \text{So} = P/(4 \pi r^2) \) where \( r \) is the Earth-Sun distance. Each planet has its solar constant, for the Earth it is approximately 1370 W/m\(^2\), it is a key parameter for the calculation of the incident solar power per unit area at any point of the Earth. Considering the effect of the atmosphere, it decreases to circa 947 W/m\(^2\), which become 1042 W/m\(^2\) if the component of light scattered...
from the atmosphere is also taken into account. However, the incident power is influenced also by the declination of the Sun, the angle it forms with the vertical. The declination effect manifests itself in two ways. First, the greatest the variation, the greatest the thickness of the layer of air traversed by the light before reaching Earth. This effect is a schematic drawing with a parameter called Air Mass (AM), which quantifies this thickness in number of equivalent atmospheres. The solar spectrum AM 0 is what there is outside of the atmosphere, the spectra AM 1 is for the Sun at the zenith. In other situations, there is: AM=1/cos$\alpha$, where $\alpha$ is the angle of declination (es. AM 1.5 is 48.2°). The intensity of light at the surface, in a plane perpendicular to the direction of the Sun's rays, therefore depends on the angle of declination (Fig. 1.1).

Light is an electromagnetic radiation that propagates at the speed of $3\times10^8$ m/s. We can image light with a wave shape, with three main features: the wavelength, $\lambda$, the frequency, $v$, and the amplitude. The solar radiation is composed by photons that transport a quantum of energy, $E=\hbar v$, where $\hbar$ is the Plank constant and $v$ is the frequency of the wave. Wavelengths that depend on frequency, $v$, following this equation $\lambda=\frac{v}{v}$ where $v$ is the wave propagation speed, are associated with the carried energy by individual quanta: the ultraviolet and gamma rays, very energetic, have very short wavelengths; infrared rays and radio waves are not very energetic with long wavelengths. The intermediate wavelengths correspond to the visible electromagnetic radiation to the human eye, the light; the range is from 400 nm of violet color to 700 nm of red one. The wavelength mix constitutes the solar radiation and the amount of each makes it appears white. When solar radiations go through atmosphere, it may be absorbed or scattered due to impacts with molecules as water vapor, and aerosols. Then, phenomena attenuate
wavelengths and the resulting electromagnetic spectrum assumes an irregular profile [Fig. 1.2].

Air Mass (AM) quantifies in number of equivalent:

\[ AM = \frac{P}{P_0} = \sec \theta_z \]

\( \theta_z \) - ZENITH ANGLE

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Figure 1.1 Sun declination at AM 0, AM 1, AM 1.5 and AM 2. Adapted image from the website LaserFocusWorld: https://www.laserfocusworld.com/articles/2009/05/photovoltaics-measuring-the-sun.html [2]

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Figure 1.2 Solar Spectrum of the ideal black body, of the extraterrestrial solar radiation and of the terrestrial solar radiation. Adapted image taken from Global Change magazine for Schools. http://klimat.czn.uj.edu.pl/enid/Climate_Change_classes_ss/ss_Energy_from_the_Sun_6ev.html [3]
1.1.2 Light absorption

When light strikes an object, its electromagnetic radiation interacts with the object material. Object material can absorb, reflect or transmit the solar radiation; this depends on the chemistry of the material. The light absorption is the ability of the material to absorb the electromagnetic radiation energy that propagates within it. Electrons receive the photo-energy from the light that promotes them from a lower to a higher energy level. The light absorbance depends on the nature of the material and on frequency of the incident light. The absorption of light can be used to know the material properties: its absorption spectrum indicates the frequencies that are absorbed and allows the identification of the atoms and molecules that compose it. Electrons in atoms and molecules tend to vibrate at their own natural frequency. When a light wave of a certain frequency hits an atom or a molecule with vibrational electrons at the same frequency, those electrons create a vibrational motion and convert the vibrational energy in thermal energy. The light absorption by a material can occur when the frequency of the light matches with the vibrational frequency of material atoms (1). Due to each materials is composed by different atoms or molecules with its own characteristic frequency motions, different light frequency are absorbed selectively from each materials.

\[ A + hv \rightarrow A^* \quad (1) \]

\( A^* \) represents the excited-state of the molecule (A) when a photon (\( hv \)) interacts with it; \( A^* \) must be considered as a new chemical species with its own chemical-physical proprieties different from A.

When a photon, with appropriate energy, is absorbed by a molecule, it can promote an electron from a starting level (\( S_0 \)) to an higher one (\( S_1, S_2, S_3.. \)); specifically, the energy gap between the starting level and the arrival level of the
excited electron must match with the energy of the absorbed photon. As seen before, the energy of a photon, \( E \), is correlated to its wavelength and it is described by the formula: \( E = \frac{hc}{\lambda} \). Therefore, a molecule can absorb light only at the specific wavelengths corresponding to the possible transition in the same molecule. The lowest amount of energy that can be absorbed corresponds to the gap between the Highest Occupied Molecular Orbital (HOMO) level and the Lowest Unoccupied Molecular orbital (LUMO) level of the molecule. Depending on its energy, electrons can be excited to a higher orbital, thus being possible different singlet excitation states \( S_1, S_2, S_3 \).

The Lambert-Beer law describes the absorption of electromagnetic radiations and it is used for the application in spectrophotometry techniques. The absorption is directly proportional to the concentration of the solution in the cuvette, indeed, \( A = \varepsilon l C \), where \( \varepsilon \) is the molar absorption coefficient, \( l \) is the optical path so the thickness that light goes through and \( C \) is the solution concentration.

1.1.3 Fate of the excited state

When an electron is photo-excited by a wavelength, different events may appear and these are shown in the energetic diagram of Jablonski (Fig. 1.3). An explanation of each pathways of energy dissipation, after an electron acceptance is following. In the vertical axis of the diagram, there is the energy and the diagram is divided into 3 columns where each event is drawn. \([4, 5]\).

Absorbance: the first transition in a Jablonski diagram is the absorption of electrons and straight arrows pointing up represent this (Fig. 1.3). As previously said, absorbance is a transition where an electron is promoted from a lower to a higher energy level after harvesting a wavelength. Absorption is a fast transition that occurs around \( 10^{-15} \) s.
Vibrational relaxation and Internal Conversion (IC): when a molecule is excited to a higher energy level than the first electronic state, the vibrational relaxation brings the excited molecule towards the vibrational level 0 of the singlet state $S_1$ with a time of $10^{-13}-10^{-11}$ seconds. This process takes place between vibrational levels of the same electronic state and the dotted arrow pointing down represents it (Fig. 1.3). The internal conversion is equal to the vibrational relaxation with the only exception that IC occurs when an excited electron dissipate from a vibrational level in a higher electronic state ($S_2$) to a lower one ($S_1$).

Fluorescence: this process consists of a photon emission with the decay from $S_1$ to $S_0$. A straight arrow pointed down represents the fluorescence pathway that occurs between $10^{-9}$ to $10^{-7}$ s (Fig. 1.3). The emitted photon energy is lower than that one of the excited electron due to vibrational relaxation and internal conversion processes dissipate energy away from the electron.

Intersystem crossing: it is a non-radiative transition from an excited singlet electronic state ($S_1$) to a triplet one ($T_1$). This is the lowest process in the Jablonski diagram around $10^{-3}$ s. The horizontal dotted arrow from the second column to the third one in figure 1.3 represents this.

Phosphorescence: The phosphorescence spectra is a radiative emission from a triplet electronic state, $T_1$, to the ground state ($S_0$), fig. 1.3.
1.1.4 Photovoltaic conversion

The photovoltaic conversion is the transformation of the light in electricity. The term ‘photo’ takes origin from Greece where ‘phos’ means light while ‘volt’ has its root in Alessandro Volta, one of the first scientists that studied the electric effects. The photovoltaic effect appears when a semiconductor material absorbs a solar radiation and the energy of the photon products a charge separation exciting electrons that are promoted to an excited state. A solar or PV cell is a device that uses the PV effect to convert the solar light into electricity. In this way, photons of the solar radiation excite electrons allowing their extraction from the semiconductor to obtain the conversion light-electricity [7]. In PV system, the conversion efficiency, $\eta$, or power conversion efficiency (PCE), is the most used...
parameter to know the performance of solar cells; it quantifies the conversion of the solar energy to the electrical one. The efficiency is the ratio between the output power ($P_{OUT}$) of the PV cell and the income of power from Sun’s light ($P_{IN}$) (3).

\[ \eta = \frac{P_{OUT}}{P_{IN}} = \frac{V_{OC}I_{SC}FF}{P_{IN}} \]

Where $V_{OC}$ is the open-circuit voltage of the cell; $I_{SC}$ is the short-circuit current and FF is the Fill Factor.

In experimental laboratories, efficiency is measured under controlled conditions in order to compare a device with another. PV device for terrestrial application are measured at 25 temperature degrees and AM 1.5 conditions; instead, PV cells for the space are measured under AM 0 conditions.

The Open-circuit voltage, $V_{OC}$, is the maximum voltage value that occurs when the current is 0. It is the difference of potential created by the separation of charges when a photon is absorbed. It depends on the light generated current and on the saturation current; the latest represents recombination in the solar cell therefore, $V_{OC}$ is also considerate a measure of the amount of recombination in the device.

The short circuit current, $I_{SC}$, is the current through the solar cell when voltage is zero. The short circuit voltage depends on the generation and collection of light generated carriers. Several factors can influence the current such as, the number of captured photons; the optical proprieties of the solar cell (absorption and reflection); the spectrum of the incident photon and the carrier collection.

The Fill Factor is the maximum power of the solar cell, defines as the ratio of the maximum power of the solar cell and the product of $V_{OC}$ and $I_{SC}$. Graphically, FF is the largest rectangle that fits in the area of the IV curve, it measures the ‘squareness’ of the solar cell.
1.2 Dye-Sensitized Solar Cell

Dye Sensitized Solar Cell has appeared as one of the most promising photovoltaic technologies due to its sustainability in economic and environmental terms. DSSCs are also known as Grätzel’s cells from the name of the scientist that invented them in 1991, Professor Michael Grätzel, at the École Polytechnique Fédérale de Lausanne. This is a clean technology and free of hazardous waste products; the easiness of manufacture, combined with the low materials cost and the efficient energy conversion make it becomes, in the last 20 years, one of the most interesting emerging technologies of the third generation.

1.2.1 DSSC Architecture

A DSSC is a photo-electrochemical solar cell (Fig. 1.4). The dye is the main figure with the role of light absorber. The cell is a sandwich-shaped device and different layers lay on the surface of the photo-anode: a thin compact layer of TiO$_2$ (40 nm) and a mesoporous layer of several microns (8-14 µm) of TiO$_2$ nanoparticles. The dye anchors on the TiO$_2$ surface and an electrolyte solution, containing a redox system, is placed in the middle. A catalyst coated onto a conductive substrate completes the cell [8].

The most used transparent conductive oxide (TCO) to apply on the glass for DSSC is a ternary compound, based on semiconductor, fluorine-doped tin oxide (TFO) [9]. In comparison with other tested TCO, such as indium tin oxide (ITO) [10, 11], metal oxides and many others, FTO demonstrated to have the maximum work function (i.e. 4.9 eV in contrast with 4.8 eV of Ito) [9]; in addition, the best thermal stability, the least toxicity and low cost made FTO the most performing one [9]. Though ITO found applicability in several optoelectronic technologies such as displays, touch screens and many others [12], its use is limited. The
Indium scarcity and the consequent increasing price [10, 11], the sensitivity to different environments both acids and basics [11, 13] and the patterning complications [16, 17] make FTO a better choice. Some more carbon-based materials (carbon nanotubes, nanomaterials, graphene) has been tested but values of sheet resistance and transmittance are below the requirement for application in PV (i.e. \( R_s = 10 \ \Omega \ \text{cm}^{-1} \) and \( T_r = 90\% \)) [18].

The photo-anode is composed of a mesoporous layer of TiO\(_2\) nanoparticles (10-20 nm) where the dye is anchored. The most used semiconductor for DSSC is TiO\(_2\) [19]. In the natural environment, TiO\(_2\) is mainly present in three crystalline forms: brookite, anatase (used in DSSC) and rutile. It finds wide application in the daily life products such as paints, varnishes, paper, plastics, cosmetics and more.
materials. Other tested oxides such as ZnO and SnO\(_2\) resulted less sustainable, in terms of efficiency, in comparison with TiO\(_2\). Indeed, TiO\(_2\) bandgap fits better (3.23 eV in anatase form) with the most successful commercial dyes allowing an efficient electron injection; moreover, it permits a higher dye loading due to the high surface area. Usually, the TiO\(_2\) is deposited by the screen printing technique, a reproducible system, of easy application for large area device and for spreading out in the PV market.

In this technology, the functional element for light absorption is the dye molecules that inject excited electrons to the semiconductor (TiO\(_2\)); the sensitizer is charged by the redox mediator. Then, the cycles may repeat many times. The dye, to fulfill its role, must have certain characteristics:

a) its absorption spectrum must include the whole visible range from 400 to 800 nm

b) its molar extinction coefficient (\(\varepsilon, \text{M}^{-1}\text{cm}^{-1}\)) must be as high as possible to achieve a better light trapping

c) the dye must have able groups to anchor strongly into the surface of TiO\(_2\) to have an efficient electron injection. Moreover, for having an efficient electron-transfer, the LUMO level of the dye must stay energetically above the LUMO [20] of the semiconductor

d) For having a good dye regeneration [21, 22], the HOMO [20] level of the redox mediator must stay energetically above the dye HOMO level

Many polypyridine complex of transition metals and several molecules such as porphyrins, phthalocyanins, vegetable and artificial bio-inspired pigments have been investigated for being sensitizers for DSSC [23].

A counter-electrode faces with the previous descript photo-anode and an electrolyte solution places in between [8]. Usually, the electrolyte is composed of
a redox couple of $\Gamma/\Gamma_3^-$ with the role of regenerating the oxidized dye molecules. The widest used electrolyte solvent is AcN since it does not absorb in the ultraviolet and visible region [24], a primary characteristic. However, its low boiling point, 78 °C [25], facilitates the volatility of this solvent with the consequent leakage from the device [26] and the loss of its stability [27]; moreover, it is known as a toxic solvent [28]. This limits AcN application at the laboratory scale and it is required a different solvent for spreading out in the PV market. For overcoming some negative aspects as low boiling point and toxicity, many solvents belonged to nitrile liquids and cycle ester have been investigated [23]. It has been seen that mixing ionic liquids with high boiling solvent as sulfolane, shown an excellent stability (more than 2000 hours at 60 °C) [29]. With the aim of avoiding the volatility and the leakage of the electrolyte, some solid-state electrolyte has been investigated [23]. Several materials have been tested as hole transport material (HTM) such as, SpiroOMeTAD, CuSCN, poly(3-hexylthiophene) (P3HT), polyaniline and poly(3,4-ethylenedioxythiophene) (PEDOT) reporting good results and overcoming previous already explained issues. Nevertheless, the electrolyte prevents the catalyst corrosion.

The third component is the counter electrode; its role is catalyzing the reduction of the oxidized charge mediator by the back transfer of electrons, arriving from the external circuit, to the redox system. Necessary features for an efficient counter electrode are following:

- The charge-transfer resistance must be low
- The exchange current density must be high in order to have an efficient electrolyte generation
- High specific surface area
The most used material for making the CE is a thin layer of few nanometers of platinum (Pt) that is deposited on the TCO and acts as a catalyst. In the last years, the research effort was focused on testing carbon materials such as amorphous carbon, CNTs, or graphite, GNPs, or graphene oxide (GO), in order to replace the Pt CE [23]. Indeed, Pt is expensive due to its lack on the Earth [30]; in addition, when Pt is in contact with the liquid electrolyte I/\text{I}_3^-, it degrades bringing the cell to efficiency loss [31].

1.2.2 Working principles

The working principles (fig. 1.4) of a DSSC are following and, as a reference, I used TiO$_2$ as semiconductor, the redox couple I/\text{I}_3^- as electrolyte and Pt as CE. As mentioned before, the dye has the role to capture the solar radiation ($h\nu$); then, its electrons are photo-excited, jumping to a higher energetic level (Dye*) (1). The conductive band of the dye must be energetically above the conductive band of the semiconductor so electrons may be easily injected to the CB of TiO$_2$ (2).

$$\text{Dye} + h\nu \rightarrow \text{Dye}^*$$ \hspace{2cm} (1)

$$\text{Dye}^* + \text{TiO}_2 \rightarrow \text{Dye}^+ + e_{\text{cb}}^- (\text{TiO}_2) \hspace{0.5cm} (k \sim 10^{-12})$$ \hspace{0.5cm} (2)

Electrons in the TiO$_2$ are transferred to the external circuit. The oxidized dye molecules are regenerated by capturing electrons from the electrolyte (3). At this point, the dye is ready to absorb another incident photon. The catalyst, Pt, reduces the electrolyte and this becomes ready again to regenerate other dye molecules (4).

$$2 \text{Dye}^+ + 3\text{I}^- \rightarrow 2 \text{Dye} + 3\text{I}^+_3 \hspace{0.5cm} (k \sim 10^{-6} \text{ s})$$ \hspace{0.5cm} (3)

$$\text{I}^+_3 + 2e^- \rightarrow 3\text{I}^-$$ \hspace{2cm} (4)

The cycle is thought under ideal conditions; it is regenerative and may repeat many times.
However, several processes may limit the electrons transfer to the photo anode; these processes include:

- The excited dye may decay to the ground state
  \[ \text{Dye}^* \rightarrow \text{Dye decay} \ (k \sim 10^{-10} \text{ s}) \] (5)

- Re-captured electrons in the CB of the semiconductor by the oxidized dye, phenomena known as back reaction, or by the electrolyte, phenomena known as dark current
  \[ \text{Dye}^+ + e_{cb}^- (\text{TiO}_2) \rightarrow \text{Dye} + \text{TiO}_2 \ \text{recombination (back reaction)} \ (k \sim 10^{-4} \text{ s}) \] (6)
  \[ \text{I}_3^- + 2e_{cb}^- (\text{TiO}_2) \rightarrow 3\text{I}^- + \text{TiO}_2 \ \text{(dark current)} \ (k \sim 10^{-2} \text{ s}) \] (7)

In order to overcome these issues, the electrons injection in the conductive band (2) and the dye regeneration (3) must be faster than the dye decay (5) and the back reaction (6). Indeed, understanding the kinetics of charge-transfer processes is fundamental in order to select the right materials for the optimization of the DSSC structure.

1.2.3 Photovoltaic Parameters

DSSCs, also known as Grätzel cells, appeared in 1991 and since that moment, the scientific community worked to boost the efficiency as high as possible testing different semiconductor materials, its particles size and thickness, several dyes, CE materials and electrolyte components. DSSCs have been deeply investigate due to their capacity to capture light in the visible spectrum and consequently to produce electricity also at low illumination conditions and diffuse light, as well as being economically advantageous. Moreover, the transparency of the cell and their capacity to easily tune the color make this technology interesting for indoor and BIPV application. The dye has a key role in this device. Engineering new sensitizers able to absorb in the whole visible spectra, to have an efficient light
harvesting and a proper LUMO level to obtain an efficient electrons injection, has been one of the main targets since DSSC introduction in the PV field. Mostly, metal-organic dyes have been used as efficient sensitizers as ruthenium and osmium complex. The most successful dyes, in terms of efficiency and stability, have been the ruthenium(II)–polypyridyl complexes also coded as N3, N719, N749 [23]. These dyes are characterized by carboxylated groups that anchor efficiently on TiO₂ surface, by high light harvesting coefficient, ε, and by a completed absorption of the visible spectra until the near infrared region (NIR). The power conversion efficiency (PCE) is around 11 % [32, 33], and one of the record efficiency in the last years is 13 %, obtained with a molecularly engineered porphyrin dye, coded SM315 [34]. Nevertheless, synthetic dyes are made of tedious and long preparation routes comprising the use of chromatography column for the purification, the application of several solvents and long synthesis procedures. The low efficiency in comparison with Silicon solar cells and all these paths limit DSSC to spread out in the PV market; moreover, they become costly in environmental terms. Since the beginning, a parallel approach has been developed for searching appropriate dyes that combine proper chemical characteristic and a green style of dye preparation. The field of vegetable dyes, extracted from vegetables, fruits, flowers and algae has been widely investigated due to the low cost, abundant distribution and no-toxicity. The need of clean materials drives scientists to explore the natural pigments potential in DSSC [23]; indeed, natural dyes extraction procedure may be completely free of hazardous waste products, easy and low in cost. The pioneering work has been published in 1993 from Kay and Grätzel [35], and the photo-electrochemical properties of chlorophyll are explored and for the first time, a natural pigment has applied in a DSSC obtaining a PCE of 2.6 %. Until now, many other natural pigments have
been considered such as carotenoids, anthocyanins, betalains, chlorophylls [35-49]. The research has focused on selecting the proper source for the extraction of the sensitizer and then many strategies have been studied in order to choose the right operation conditions (extraction technique of the sensitizer; pH; electrolyte composition; photoanode material). The current record for natural based-DSSCs is a PCE of 4.6% obtained with the chlorophyll-c, extracted from *Undaria pinnatifida*, a brown seagrass, originally from Japan [39]. In table 1.1, I present the most recent and efficient results obtained with natural dyes, for each category of natural pigment applied in DSSC. Nevertheless, natural based-DSSCs show a low PCE in comparison with synthetic sensitizers and still they cannot compete with artificial dyes.

<table>
<thead>
<tr>
<th>Pigment class</th>
<th>Fruits and vegetable</th>
<th>J_{SC}</th>
<th>V_{OC}</th>
<th>PCE</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Anthocyanins</strong></td>
<td>Red cabbage</td>
<td>3.16</td>
<td>624</td>
<td>1.42</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>Begonia</td>
<td>2.33</td>
<td>483</td>
<td>1.86</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>Red rose</td>
<td>4.57</td>
<td>483</td>
<td>0.81</td>
<td>42</td>
</tr>
<tr>
<td><strong>Betalains</strong></td>
<td>Red beet</td>
<td>13.91</td>
<td>360</td>
<td>2.71</td>
<td>43</td>
</tr>
<tr>
<td></td>
<td>Wild Sicilian prickly</td>
<td>8.80</td>
<td>389</td>
<td>2.06</td>
<td>36</td>
</tr>
<tr>
<td></td>
<td>Red boungavillae</td>
<td>2.34</td>
<td>260</td>
<td>0.45</td>
<td>44</td>
</tr>
<tr>
<td><strong>Carotenoids</strong></td>
<td>Crocin</td>
<td>0.45</td>
<td>580</td>
<td>0.16</td>
<td>45</td>
</tr>
<tr>
<td></td>
<td>Annato</td>
<td>1.10</td>
<td>570</td>
<td>0.37</td>
<td>46</td>
</tr>
<tr>
<td></td>
<td>Yellow Gardenia</td>
<td>0.88</td>
<td>580</td>
<td>0.34</td>
<td>47</td>
</tr>
<tr>
<td><strong>Chlorophylls</strong></td>
<td>Wakame</td>
<td>13.8</td>
<td>570</td>
<td>4.60</td>
<td>39</td>
</tr>
<tr>
<td></td>
<td>Bamboo</td>
<td>1.90</td>
<td>670</td>
<td>0.70</td>
<td>48</td>
</tr>
<tr>
<td></td>
<td>Wormwood</td>
<td>2.30</td>
<td>670</td>
<td>0.90</td>
<td>48</td>
</tr>
</tbody>
</table>

Table 1.1 Electrical parameters for anthocyanins, betalains, carotenoids and chlorophylls-based DSSC

The lower efficiencies of natural-based DSSCs in comparison to artificial dye-based DSSCs may be attributed to several factors such as the limited absorption spectra in the visible region, limited anchoring group, limited stability in basic environment, low regeneration rate of the natural dye oxidized and limited stability outside the natural environment. Moreover, the nature and extraction
procedures of natural pigments, the photoanode optimization considering the electrolyte composition, the pH values and the use of co-absorber agents, are important parameters that necessity to be considered in order to enhance the total PCE [36]. Despite the cited previous issues, Calogero et al., observed an intrinsic problem in the nature of natural molecules. The natural dye regeneration (equation 3), measured by absorption transient spectroscopy, occurs in 650 ns, 3 times slower than that one of ruthenium based complex, 200 ns [49].

Application

The final goal of the PV research in small area devices developed in laboratories is to find real applications. The PV systems are used in conventional PV plant, in space solar power and in building integrated PV (BIPV). The efficient absorption at low illumination and diffuse light, the transparency and the ability to tune colors make DSSC promising for indoor and BIPV application. Usually, the scaling process from small area (< 1 cm²) to large area devices is related to a loss in performances, mainly due to the voltage decrease since the enhancement of series resistances ($R_s$) with the increase of the interested active area. The previous also brought to a FF reduction. Another issue is a good management of the liquid electrolyte inside the cell considering proper sealing procedures to avoid the electrolyte escape and evaporation at high temperatures. Ruthenium based module obtained 5-7 % and different module architecture have been proposed (W-type, Z type, monolithic) [50].

In 2008, during the Eco-products exposition held in Tokyo, Sony presented the ‘Hana Akari’ (Hana= flower, Akari= light in japonese), lamp with flower designs, fig. 1.5, revealing by using the esthetic value of this technology, the great potential for indoor application.
Life cycle assessment analysis based on conventional DSSC show a low environmental impact that can be even reduced with the use of natural dyes [51].

Figure 1.6 Hana Akari lamps presented by Sony during the Eco products in 2008. http://gadgetynews.com/uk-exclusive-tour-of-sonys-future-technology-lab-in-stuttgart-dye-sensitised-solar-cells-dssc/ [52]
1.3 Perovskite Solar Cell

In 2017, the World Economic Forum considered Perovskite Solar Cell one of the 10 most relevant emerging technologies in the world for our environment. Since their first application in PV devices, the PCE has showed an incredible increment starting from 9.8 % [53] and reaching now, after few years, the 23.3 % [54]. In this chapter, I summarize the different perovskite based-devices structure, the general working principles and the advantageous and problems connected with this new technology.

1.3.1 PSC Architecture

Since the first realized perovskite device, many research activities have focused on replacing materials and developing more sustainable structures with the aim to boost the efficiency as much high as possible and to reduce procedure costs.

Figure 1.6. a) Perovskite in a natural form. Image taken from the web site MarketScale. https://marketscale.com/industries/energy/scientists-discover-miracle-mineral-that-could-make-internet-1000-times-faster/ [55]b) Chemical structure of Perovskite Organic or inorganic cations occupy position A (green) whereas metal cations and halides occupy the B (grey) and X (purple) positions, respectively. Adapted image from [56]
The chemical formula of the perovskite is $ABX_3$ (Fig. 1.6, b).

In principle, the mineral (Fig. 1.6, a) found by Gustav Rose in 1840 in Ural Mountains, Russia, was calcium titanate ($\text{CaCO}_3$) and the discovering was dedicated to Lev Perovskij, Minister of the Russian Imperial Court. There are hundreds of materials that adopt the same mineral structure with different proprieties. In 1893, a Danish scientist, Christian Moller, determined, with the first crystallographic studies, that caesium lead halide has a perovskite structure with a chemical formula of $\text{CsPbX}_3$; moreover, he observed that these colored materials are photoconductive so they behave as semiconductors [56]. Replacing the caesium with methylammonium cations ($\text{CH}_3\text{NH}_3^+$), Dieter Weber in 1978, creates the first cubic organic-inorganic hybrid perovskite [56]. The perovskite used in PV devices is called hybrid since it is composed from an organic cation, $\text{CH}_3$, and an inorganic one, $\text{NH}_3$; generally is $\text{CH}_3\text{NH}_3\text{BX}_3$, where $\text{B}$ and $\text{X}$ are halides (with $\text{B} = \text{Sn}(\text{ii})$ or $\text{Pb}(\text{ii})$, and $\text{X} = \text{Cl, Br or I}$) [56].

In particular, the most used Methylammonium lead iodide, $\text{CH}_3\text{NH}_3\text{PbI}_3$ (MAPI), exhibited interesting optical and electronic proprieties: its band gap is 1.55 eV that means the absorption is pushed until 800 nm; this makes MAPI a good light absorber of the whole visible solar spectra [56]. Moreover, at room temperature, the weak binding energy of 0.030 eV of MAPI, allows a high carrier mobility due to the rapid carriers dissociations. Consequently, it shows long carrier lifetime in a timescale of nanoseconds (270 ns), resulting in diffusion lengths of few microns; this allows a safe carriers transport across a 300 nm thick perovskite absorber layer without loss in recombination [57]. Perovskite also exhibits ambipolar transports of electrons and holes [57, 58].

These characteristics brought perovskite to be one of the most studied sensitizer in the last 6 years.
The Perovskite

The compositional aspect of the perovskite materials have been widely investigated with the aim to explore and tune different characteristics. Different perovskite compositions in the ABX$_3$ structure have been studied as CH$_3$NH$_3$PbI$_3$, CH$_3$NH$_3$PbI$_3$–xCl$_x$, CH$_3$NH$_3$PbBr$_3$.

The site ‘A’ can vary the amount of contortion of the perovskite crystal structure and this can influences the electronic characteristics of perovskite. Methylammonium (MA) is the most employed cation leading to PCE around 20%. CH$_3$NH$_3$PbI$_3$ forms a tetragonal symmetry resulting in a high band gap 1.51-1.55 eV [59, 60]. Replacing Formamidium, FA(HC(NH$_2$)$_2^+$), (FA) to MA results a better symmetry in comparison to the use of MA with an advantageous band gap of 1.43-1.48 eV pushing the absorption until 840 nm [59, 61]. However, Stompous et al. showed that the presence of a yellowish hexagonal polymorph of FAPbI$_3$ limits the PCE [62]. With Ceasium (Cs) at ‘A’ site, an octahedral symmetry is reached resulting in a very good stability but the large band gap (1.73 eV) is not sustainable for PV device and it is more investigated for its emission properties.

The site ‘B’ of perovskite is usually filled by metal with an oxidation state of 2+. Pb$^{2+}$, Sn$^{2+}$ and Ge$^{2+}$ have been investigated. Lead is the most performing metal used demonstrating the best performances in terms of efficiency and stability [63]. Germanium has a not stable nature at the oxidized state +2 and for this reason has not widely considered [64]. When tin was implied in perovskite, a rapid oxidation from Sn$^{2+}$ to Sn$^{4+}$ has been observed producing a volatile compound SnI$_4$. Despite the better band gap 1.2-1.4 eV respect to MAPI 1.4-1.8 eV, the low stability of tin is not sustainable for a PV device [59].
The ‘X’ site consists of halide presence and Iodide (I), Iodine ion (I⁻), is the most performing halide used, achieving performances over 20% [66]. The iodine (2.66 EN) and lead (2.33 EN) electro negativities are near and this leads to the formation of a mixed bond that allow the formation of the most stable perovskite structure. Moisture is a critically point for Iodine regarding the stability and this is an issue that needs to be overcome. On the other hand, Chlorine (Cl) may be a good substitution since it was found that increases the diffusion length and carrier lifetimes, improving the efficiency in the device [66]. Bromide is also applied in the X site and successfully attunes the band gap of perovskite.

The deposition techniques

The Perovskite film quality is an important parameter for the device performance. The morphology, uniformity and crystallinity are crucial characteristics for the absorber film that may be influenced by the deposition procedures, composition of the precursor, additive control and environmental conditions. Here, two of the main deposition procedures, single step solution deposition [63] and double step solution deposition [66], are described.

The single step solution deposition

The single step solution deposition is usually applied for the preparation of thin film of perovskite. It is used one solution where organic halides (MAI) are mixed with lead halides (PbX₂, X= I, Br, Cl) and dissolved in the most common solvents as dimethyl sulfoxide (DMSO), dimethylformamide (DMF) or gamma-butyrolactone (GBL). The perovskite solution may be deposited by different techniques as spin-coating, spray, doctor blade, slot die printing, inkjet printing and then heat at 100-120 °C. It is critical and many experiments are dedicated to find the proper temperature and time of processing in accordance with different precursors and solvents in order to reach the best crystallinity and morphology.
The double step solution deposition

This method implies a sequential deposition. The first step is the preparation and the deposition of a PbI$_2$ solution on the device and then, after the dipping in MAI, there is the conversion and the formation of perovskite. The double step procedure is considered a reproducible way with a denser perovskite film than one-step deposition. The grain size of perovskite can be controlled varying the MAI concentration. However, one of the main problems concerning this deposition method is the incomplete perovskite conversion.

Device Architecture

Different architecture designs have been developed [57]. Basically, the perovskite solar cell structure is similar to a DSSC; a deposited multilayer solid structure on a conductive glass in a vertical succession, where perovskite is placed between an electron transporter layer (ETL) and an holes transport material (HTM). N-i-p devices are considered conventional and the ETL is deposited on the TCO; on the contrary, p-i-n devices are inverted and the first deposited layer is the HTM. Here, I summarize three of the main structures reporting conventional devices n-i-p (Fig. 1.7).

The mesoscopic architecture

The mesoscopic n-i-p structure is the original architecture of PSC and it is still used for realizing high-performing devices. It consists of an oxide semiconductor (TiO$_2$ or Al$_2$O$_3$) of 150-300 nm of mesoporous thickness over an n-type thin (50-70 nm) compact layer, typically TiO$_2$. The scaffold is filled by a 300 nm of perovskite capping layer and then it is impregnated by a 150-200 nm of HTM and 50-100 nm of a metal for collecting charges, usually gold (Au) or silver (Ag). The mesoporous layer, m-TiO$_2$ or m-Al$_2$O$_3$, critically influences the perovskite morphology [69]. A thick mesoporous layer (>500 nm) allows an efficient
absorption of the incident light but brings to a relative low $V_{OC}$ and low $J_{SC}$ since the perovskite growths between pores in the structure and a significant amount of perovskite is present in disorder and in amorphous state [57, 70]. Reducing the thickness of the m-layer to 150-200 nm boosts the device efficiency due to the improved crystallinity of perovskite [69].

*The planar architecture*

The planar structure is a simple evolution of the previous mesoporous scaffold device. A thin compact film around 50 nm replaces both the compact and the mesoporous layers. It is demonstrated that even without the mesoporous layer, planar device can obtain high efficiencies; by controlling the perovskite formation, the interfaces among the perovskite and the charge transporting layers, remarkable efficiencies up to 20 % were reached [71]. It is noticed that planar devices exhibits higher voltage and current values in comparison with mesoporous devices, compared with the same fabrication materials and approach, but hysteresis is more evident in planar device [68].

*The HTM-free architecture*

Since Perovskite has reveal to be both a light harvester and a holes transporter [56-58], many research activities focused on developing a HTM-free device for facilitating the fabrication procedure and lowering the price. Au, Ni and carbon has been explored to be holes extracting electrodes [72]. Due to the low cost and the stability, carbon has been thought to be one of the most promising electrodes. The efficiency is lower when compared with Spiro and gold but a carbon-device has reached the record stability of perovskite solar cell [73, 74].
1.3.2 Working principles

Perovskite has multiple functions as light absorber, charge generation and transport of both electrons and holes, assuming in this way all the main characters of a PV system. Perovskite’s role changes in accordance with the cell structure. The working principle occurs in two steps. Perovskite captures the light and generates a couple electron-hole. Later, the ETL and the HTM transport to the external circuit electrons and holes respectively. In planar devices, perovskite works as an absorber and as the only electron transporter. In a mesoporous scaffold architecture, perovskite injects excited electrons to the TiO$_2$ CB (ETL) and holes are captured by the HTM. The HTM, besides improving the efficiency of holes extraction, it positively influences the open circuit voltage, $V_{OC}$, by determining the splitting of the quasi Fermi energy levels of the perovskite. In order to maximize the holes injection, the HOMO level of the HTM should match with perovskite valence band and stay energetically above. Moreover, high holes
mobility is necessary to reduce losses during the holes transport. The high thermal stability and the resistance to degradation external factors as moisture, oxygen, in addition to the low cost are requested characteristics for a good HTM. The most commonly successfully used HTM is SpiroOMeTAD with PCE as high as 19-20%. More HTMs are tested coded as P-TAA, P3HT, PEDOT, etc. However, noble metal, such as Au and Ag, are necessary CEs in previous devices; thermal evaporation under high vacuum condition is the preparation procedure for gold that implies high-energy consumption. Obviously, the expensive materials and the high energy cost are important issues to overcome. Carbon materials have been found to be a good replacement of a HTM and gold as back contact. Carbon materials are funded to be less efficient in the holes extraction but they guarantee more stability, a protection from moisture and are less expensive. HTM-free devices can be a valid alternative to all structure for spreading out in the PV market.

1.3.3 Photovoltaic Performances
Perovskite first appears in 2009 as sensitizer in a DSSC; the perovskite instability in a device with a liquid electrolyte load to a low efficiency of 3.8%. In 2012, a solid-state material, SpiroOMeTAD, replaced the liquid electrolyte and this brought to a remarkable PCE increment obtaining the 9.8% [53]. In the last few years, numerous research groups start the run to boost the efficiency as high as possible and in 2018 the PCE overcomes the 23% [54]. The fast performance improvement makes PSC one of the most interesting PV technology of the last decade; indeed, in a short scale time PSCs have reached almost the efficiency of silicon solar cells [54]; moreover the materials low cost and the easy fabrication make scientists believe possible the spreading out of this technology in the PV industry. Numerous research were dedicated to find the most sustainable
materials, the most optimized perovskite structure and the perovskite composition. At the moment, the best performances are realized in mesoscopic and planar structures, using SpiroOMeTAD and gold as HTM and electrode respectively. Furthermore, due to the great potentials of the inorganic-organic metal halide perovskites as the excellent absorption, the broad ability to tune the band-gap and the long-range charge transport, PSCs are interestingly studied to be included in tandem silicon cells. PCE of Silicon-perovskite 4 terminal tandems is now above the 25 % [75].

Despite the high efficiency, PSC has some limits to their scaling up in the market field: PSC are still not stable and a fast degradation occurs with the environment condition as oxygen, UV light and moisture. Moisture is the main cause of the perovskite’s deterioration; in presence of water, MAPI turns irreversibly back to PbI$_2$ and MAI influencing the cell performance due to the electron-hole recombination effects and the loss of optical proprieties. Furthermore, the most used HTM, SpiroOMeTAD, is not stable under thermal stress [76]; the back-contact, generally a gold electrode, diffuses in the device structure when exposed to continuous illumination [77, 78]. For avoiding these phenomena, a carbon layer was applied as HTM replacing Spiro and gold. In literature, several works with a carbon structure showed stability under full sun illumination and at high temperature. One module was tested for 3 months at outside condition in the Jeddah desert in Arabia Saudita obtaining no significant loss in efficiency [73]. Grancini et al. [74], with a carbon structure, obtained stable devices for more of 10,000 hours with a PCE of 11 % presenting the record stability for perovskite technology.

Same issues, belonged to the environment, concern the lead content in perovskite composition. Life cycle assessment and environmental impact assessment studies
based on an overestimation of the potential risk demonstrated that very few amount of lead are released in the environment during fabrication procedures [80, 81]. It has been shown that even in the worst-case scenario, the lead contamination from 1-GW perovskite PV plant is irrelevant when compared with production processes of common goods as batteries and electronics [82]. On the contrary, perovskite solar devices can find a reuse of lead, reducing its amount in the environment indeed Chen et al. showed an interesting example realizing PSC recycling lead from used car batteries [83].

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Chapter 2 – Instrumental setup and device fabrication

In this chapter, I describe manufacturing details for both DSSCs and PSCs. Specific fabrication procedures are presented for each part of the device, moreover, I report instrument details for device characterization.

2.1 DSSC fabrication

2.1.1 Anode fabrication

FTO coated substrates of 2.5 cm² were cut in a rectangular shape and rinsed with tap water. They were washed mechanically with a soft sponge and soap in order to remove organic compounds, then they were rinsed again with distilled water. Glasses were soaked first in Acetone, then in Ethanol and 2 ultrasonic baths of 10 minutes were done. At the end, glasses were rinsed with isopropanol and dried with the air gun [1, 2]. Cleaned glasses were immersed for 30 minutes at 70 °C in a chemical bath of a TiCl₄/water solution 40 mM to allow the deposition of a TiO₂ compact layer of 40-50 nm, usually called blocking layer with the role to avoid charge recombination. Substrates were removed from the bath and cleaned again with water and ethanol and dried at 80 °C in the oven [2].

Titania dioxide paste, 18 NRT, with nanoparticles of 20 nm, was purchased by Solaronix, and deposited by screen-printing technique. The screen is characterized of 43.80 mesh/cm, polyester fibers, 0.8 mm of snap-off. After each print, the substrate was stored in ethanol for 3 minutes and then dried for 6 minutes at 125 °C. The print number is in accordance with the desired width usually in a range between 6-12 μm and each printed active area had a surface of 0.181 cm². The coated-TiO₂ photoanodes were sintering processed firstly at 325 °C for 5 minutes and then slowly the temperature increased until 375 °C where it stayed for 5 minutes again and finally at 500 °C and the temperature stayed fixed for 30
minutes. After sintering, the resulting microscopic oxide layer is transparent and another chemical bath with a solution of TiCl₄/water is done for the deposition of a second thin blocking layer of compact TiO₂, then substrates are sintered again at 500 °C. At this stage, the as prepared photoanode is ready to be soaked for all the night in the dye solution. The removal phase of the photoanode from the dye is characterized by the rinse with ethanol and then dried at 60/80 °C in the oven, at this point, the substrate is ready to be included in the device. All previous detailed are referred to our published articles [1, 2].

2.1.2 Cathode fabrication

In each FTO-glass substrate of 2 cm² in rectangular form, a hole, 1 mm diameter, was drilled to fill the electrolyte once the device is completed. The substrates was then washed with water and ethanol in order to eliminate organic contaminants. The Platinum paste purchased by Solaronix was deposited by the doctor blade technique on the FTO surface and then sintered at 500 °C for 30 minutes. The WE and the Pt-CE were sealed in a sandwich shape through a thermal gasket of 25 µm thickness, made of the Surlyn ionomer (Solaronix), using a thermopress (t=120°C for 140s) [2].

2.1.3 Electrolyte

Different electrolyte compositions were used for experiments. I dropped the electrolyte solution from the drilled hole in the cathode with the vacuum back filling technique. Then, the hole was sealed and closed with a thin cover glass [2].

2.1.4 DSS Module fabrication

2 FTO coated glasses (Pilkington), of 65 mm x 55 mm rectangular dimensions, of 7 Ω sq⁻¹, with a 2mm thickness, were utilized for the realization of a Z-type DSSM. Glassed were cleaned with the same small area cells procedure. Once cleaned substrates, a Nd:YVO₄ laser system was utilized for scribing the working
surfaces in order to separate cells within the module area. The same procedure for
the pre- and post-deposition of a compact TiO$_2$ with a TiCl$_4$ aqueous solution
applied for small area DSSC was also utilized for modules [2, 3, 4]. A silver paste
was screen printed on both WE and CE, in order to ensure contact between cells.
With the same screen-printing procedure and the same titania dioxide paste used
for small area cells fabrication, 11 µm of mesoporous TiO$_2$ were deposited on WE
and then sintered at 500 °C for 30 minutes. The so prepared WE was soaked for 8
hours in a diethyl ether solution of achiote seeds and later rinsed with diethyl
ether. A double layer of Platinum was screen printed on the CE and then sintered
at 480 °C for 30 minutes to realize the thermal reduction of the Pt precursor [2, 5].
Bynel 60, Dupont, is the thermoplastic foil utilized to seal the module assembling
the WE and the CE in a sandwich shape by using a thermal press [2, 6]. The
vacuum back filling technique was also used to inject the electrolyte through holes
in the Bynel mask at the two extremities of the two glasses. An UV curable resin
was utilized for sealing the holes.

2.1.5 Photoanode Characterization

A Bruker, DektakXT profilometer was used to measure the thickness of TiO$_2$
compact and mesoporous layer. The profilometer is characterized by a diamond
tipped stylus with a radius of 2 µm. The scanning parameter are the following:
524 µm of vertical scan range; 0.8 nm resolution; 6000 µm scan length; 1 mg
stylus force.

A Perkin Elmer L20, Spectrophotometer UV-VIS was employed for absorption
spectra, with a wavelength range from 180 nm to 1100 nm.

I used a digital Keithley 236 multimeter, connected to a computer with a
homemade program, to measure the IV curves. IV measurement were taken in a
dark surface.
For emitting light, a LOT-Oriel solar simulator was used with a Model LS0100-1000, 300W Xe-Arc lamp, powered by LSN251 power supply equipped with AM 1.5 filter, 100 mWcm⁻². A Si-based pyranometer was used to measure incident irradiance.

The IPCE station consists of a 150 Xenon Light Source (model ASB-XE, Spectral Products), a Monochromator (model CM110, Spectral Products) equipped with a slit set, a Si calibrated detector (model 818- UV, Newport), a Picoamperometer (model 6487, Keithley) and a IPCE Solarena Software.

2.2 Carbon based PSC fabrication

FTO coated substrates with a rectangular shape, dimension of 2.5 cm², 2.2 mm thickness and 8 Ω sq⁻¹, were cut and scribed with laser (15 ns, λ= 1064 nm, Nd: YVO₄ pulsed at 30 kHz, with a fluence= 11.5 J/cm²) in order to realize monolithic cells. Glasses were cleaned firstly with tap water and soap mechanically, and then rinsed with distilled water. 2 ultrasonic baths of 6 minutes were done with samples soaked first in acetone and then in ethanol. At the end of the cleaning procedure, glasses were rinsed with isopropanol.

A silver paste was printed at one extremity on the FTO surface to create the anode contact.

TiO₂ compact layer of 50 nm was deposited with the spray pyrolysis technique in a hot plate stable at 465 °C. The sprayed precursor solution consists of 0.16 M Diisopropoxytitanium bis(acetylacetonate) (TAA) and 0.4 M Acetylacetone (ACAC) in ethanol.

In a vertical succession, the Titania dioxide paste, 18 NRT, purchased by Solaronix, a homemade paste of Al₂O₃ and Elcocarb Paste B/SP from Solaronix were screen printed and layers thicknesses were detected with profilometer and SEM. It was applied only one sintering process for all the layers and the ramp is
the following: 125 °C for 5 minutes, slowly the temperature increased until 325 °C where temperature stayed fix for other 10 minutes, then it reached 375 °C for 10 minutes and finally degrees reached the 480 °C and stayed fix for 30 minutes.

Al₂O₃ 50 nm nanoparticles dispersion in IPA (Sigma Aldrich) 20 % wt was mixed with a binder (solution of terpineol and 5% wt of ethylcellulose) to realize the in-house Al₂O₃ paste. The mix stirred at 40 °C until the complete evaporation of IPA.

At this point, samples at room temperature were ready to be treated with the perovskite solution. 20 µl of 1.2 M PbI₂ solution was dropped on the active area of the cell, one minute was wait to let the solution penetrate the thick carbon layer and the sample was spin for 10 seconds at 2500 rpm in order to eliminate solution in excess. Sample were immediately transferred in a hot plate at 70 °C where they stayed for 5 minutes and then let come back to room temperature. For 18 minutes, samples were immersed in a 10 mg/ml MAI solution where the perovskite conversion occurred. Samples were then rinsed with isopropanol and let them dried at 100 °C for 10 minutes.

2.2.1 Planar carbon based PSC Fabrication

In planar carbon PSC the same laser procedure for etching the FTO and the same washing procedure for cleaning, already described in the previous paragraph, were applied. For guaranteeing good wettability and for a deep removal of organic deposits, cleaned substrates were soaked under UV lamp for 30 minutes before depositing the ET layer [7]. A tin dioxide (SnO₂) solution of 0.1 M in ethanol was prepared inside the glove box and let stirred at room temperature for all night. 130 µl of SnO₂ solution was dropped on the surface on the FTO substrate and spin at 5000 rpm for 4 seconds and then at 2500 rpm for 30 seconds [7, 8]. Samples were
place at 100 °C for 5 minutes and then removed to clean gently the contact side of the anode and place again in a hot plate at 130 °C for 3 hours.

A triple cation perovskite, $\text{Cs}_{0.06}\text{FA}_{0.78}\text{MA}_{0.16}\text{PbI}_{2.52}\text{Br}_{0.48}$, was deposited on the device surface by spin coat inside the glove box with the antisolvent engineering technique. Two different steps at two different speeds were used for the perovskite deposition: the first step was the lowest at 1000 rpm and 200 rpm/s for 10 seconds and it was applied in order to have a complete solution distribution on the substrate area; the second step was the fastest at 6000 rpm and 2000 rpm for 20 seconds. During the fastest step, at 5 seconds before the end, 200 µl of chlorobenzene (the antisolvent) were dropped in the middle of the cell. After the perovskite deposition, samples were immediately transferred on a hot plate at 100 °C and remain there for 40-60 minutes [9].

Cells were finally removed from the glove box and a carbon layer (Carbon DN-CP 01 paste purchased by Dyenamo) has been deposited on the perovskite by blade technique. The layer thickness was around 30/40 µm. Complete devices were sintered at 120 °C for 15 minutes.

2.2.2 Characterization of Perovskite Solar Cells

The solar irradiation was simulated by an Abet Sun 2000 class A, at AM 1.5 G at 1 Sun illumination and a Keithley 2400 source meter was utilized for detecting the IV curves.

An Autolab 302N Modular Potentiostat from Metrohm in the two-electrode configuration with a bias voltage ranging from 0.6 to 1 V was used to perform Electrochemical Impedance spectroscopy (EIS) measurements in dark at room. The 10 mV of amplitude sinewave AC perturbation was used with frequencies from 1 MHz to 1 Hz.

A Sigma VP Field Emission SEM (Zeiss, Oberkochen, Germany), having 1.5 nm
maximum resolution produced Scanning electron microscopy (SEM) images.

A Panalytical Pw3020 APD (Advance Powder Diffraction) protractor composed by a monochromator and a Ni filter, Cu Long Fine Focus rx tube, Panalytical Pw3710 counting chain, PW3830 rw generator detected X-ray diffraction analysis.

An inverted microscope (Leica DMI 5000) coupled with a monochromator (Cornerstone 130) illuminated by a 200 Watt Xenon Lamp was utilized to perform Light Beam Induced Current (LBIC) maps. The used set up for mapping is following: 530 nm (+/- 2 nm) of wavelength; 100× of magnification yielded a 50 × 50 μm of spot area for the long working distance objective; 500 μm by an x-y motorized stage of scanning steps. In order to monitor the incident optical power, a calibrated silicon photodiode composed by a beam splitter at the optical entrance of the microscope was mounted. A phase sensitive detection system composed by an optical chopper (177 Hz of modulation) and two digital lock-in amplifiers (EG&G 7265) extracted the short circuit photocurrents of both the devices and the calibrated photodiode

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Chapter 3 – Natural dyes and extraction

3.1 Natural dyes

3.1.1 Molecular structure of chlorophylls and historical background

Chlorophylls are green pigments present in plants and algae. They are placed inside chloroplasts in plants cells and are the main responsible of the photosynthesis process [1]. Chlorophylls are photo-receptors: when they capture the light, electrons are excited to an higher energetic level and able to trig an electronic transfer chain starting the photosynthesis process. During photosynthesis, the captured light gives the energy to the system to transform carbon dioxide (CO$_2$) and water (H$_2$O) in carbohydrates (C$_n$(H$_2$O)$_m$) and oxygen (O$_2$) [2]. Different chlorophylls structures were identified and selected as Chl-$d$ [3], a green pigment of red algae (Rhodphyta), Chl-$f$ [4], present in Cyanobacterium, but the most common are Chl-$a$, -$b$, in terrestrial plants and Chl-$c$, present in brown algae. The chlorophyll molecular structure consists of a porphyrin ring with an atom of Mg$^{2+}$ in the center [5]. Porphyrin has four nitrogen atoms that bind to the central metallic ion according to a planar square geometry. A long hydrophobic chain of alternated double binds ties to the cyclic tetrapyrrolrole; it is necessary to anchor to the membranes. Each chlorophyll differs for the different functional groups with different proprieties. The main difference between chlorophyll a and b is a methyl group (-CH$_3$) at one extremity of the porphyrin ring in the Chl-$a$, replaced with an aldehyde in Chl-$b$, Fig. 3.1. Both Chl-$a$ and $b$ absorbs light in the visible spectra, in red region between 600-700 nm and in the blue-purple region at 400-500 nm [6], fig. 3.3.
Figure 3.1 Molecular structure of Chlorophyll-a and –b. Adapted image from http://www.food-info.net/uk/colour/chlorophyll.htm [8]

Figure 3.2 Molecular structure of Chlorophyll-c1 and –c2. Adapted image from [7].
Then, radiations in the range of 500-600 nm are reflected and this is the reason of the characteristic green color in plants. In Chl-c, a carboxylic group is connected to the porphyrin through a conjugated double bond, substituting the phytol tail present in other chlorophylls, fig 3.2 [7]. Chl-c is a mixture of Chl-c1 and Chl-c2; the first has the same porphyrin ring of Chl-a and in the later, a methylene group is replaced by an ethyl group. The absorption spectra of Chl-c has one high peak at 480 nm and two short peaks at 580 and 630 nm, fig. 3.3.

![Figure 3.3 Absorption spectra of Chl-a, -b, and -c](image)

In the visible spectra of chlorophylls, peaks in the Soret-band in the blue region, represent an electronic transition with the strongest oscillator strength (2.88 eV), and the Q-band in the red regions, comprehends to transitions, Qx and Qy, of 1.87
and 2.14 respectively [9]. The Q-band of the sensitizer can be modified by varying the central metal in the porphyrin ring with Zn, Cu, Pd and Fe; in this way, the excited states lifetime of chlorophylls is altered and the LUMO level can be tuned [10]. Chlorophylls find application in several fields such as integrators in the pharmaceutical and food industries [10, 11], a colored pigment in textile sector and cosmetics. Moreover, chlorophyll possess a high absorption coefficient, $\varepsilon$, of $10^5 \text{ M}^{-1} \text{ cm}^{-1}$ [6]. Due to chlorophyll’s role as light harvester and several advantageous aspects in comparison with inorganic and organic dyes, chlorophylls have been tested as sensitizer in DSSCs. Kay and Grätzel [12] proved that Chl-$a$ displays poor adsorption in the TiO$_2$ surface due to the absence of a carboxylic group. Moreover, the phytol tail creates a strong steric obstruction to an orderly disposal of dye molecule [13]. Moreover, the absence of dye aggregation influences the singlet–triplet transition annihilation [14, 15, 16]. The annihilation process limits the lifetime of singlet excitons, which consequently can reduce the $\eta$ of the DSSC [17]. Chl-$c$, on the contrary, demonstrated a remarkable conversion efficiency when, in 2008, Wang et al. [7] extracted from Undaria pinnatifida, a brown algae, Chl-$c_1$ and Chl-$c_2$ and their oxidized forms, using them as sensitzers in DSSC. The presence of a carboxylic group makes a conjunction bridge between the $\pi$-electrons of the chromophore and the TiO$_2$ surface allowing an efficient electrons injection. A wide electron density at the position of the $-\text{COOH}$ group, in Chl-$c$, was described by Wang and Tamiaki; they also registered the influence of the carboxylic group location in the tetrapyrrole structure on the absorption characteristics and the molecular orbitals. These features brought Chl-$c_2$, with a more favorable configuration respect $-c_1$, to show in a DSSC device a remarkable PCE of 4.6 %. Despite the obtained record efficiency for natural sensitizer, that demonstrated the great potential of Chl-$c_2$ as
dye in DSSC, the used extraction method limits the spread out in the market. Indeed, the purification method for the extraction of pure Chl-$c_2$ implies the use of many solvents and several chromatography procedures. The vast amount of solvents, the long working time and the small amount of obtained solution do not make this extraction procedure an ecological protocol, neither advantageous in economic terms. In my research concerning the use of algae in DSSC technology, the goal is finding an application to the excessive amount of Undaria pinnatifida in the Venice lagoon. U. pinnatifida is an alien species, originated from Japan, established in the Venice lagoon in 1993. Since the large amount of produced biomass and large frond dimension of 1-2 m, it entered in competition for the living space with the native species and it causes disturb in navigation. An eradication intervention would not be easy feasibility but developing an alternative use of this brown seaweed would result in turning a waste product into a valuable resource. The research focuses on developing an easy-eco protocol for an environmental-friendly extraction of Chl-$c$ and find an application in DSSC devices.
Figure 3.4 *Undaria pinnatifida*, herbarium sample

Figure 3.5 *Undaria pinnatifida* in lagoon of Venice (from the natural museum of Venice, msn.visitmuve.it) [18]
3.1.2 Molecular structure of carotenoids

Carotenoids are yellow-orange pigments present in plants and other photosynthetic organisms. They are tetra terpenes derived from isoprene; the molecular structure consists of a central part of conjugated carbons with a double bonds system and ring structures at the two moieties. Carotenoids are divided in two classes: *carotenes*, hydrocarbons with carbons and hydrogens, present in the reaction center and *xanthophyll*, chains with oxygen atoms, present in the antenna complex. The typical color, from light yellow to dark orange, is a consequence of the molecular structure [10]. The polymer chains are characterized by double bonds, which interacting with each other, allow electrons to freely move; as double bonds increase in the chain, the electrons movement freedom increases [10]. As consequence, the wavelength of reflected light increases and the color appears nearly red [10]. They absorb light in the early side of the visible spectra between 400 and 500 nm, amplifying the absorbance spectra of the chlorophyll [19]. In the photosynthesis process, carotenoids play a double role: they both take part of the energetic transport chain, acting as antenna pigment, and protect the reaction center avoiding the chlorophyll photo-oxidation [18, 19]. Indeed, an exceed light amount brings chlorophyll to a triplet excited state [19, 20]. In this state, chlorophyll can give energy to an oxygen molecule that evolves in a very reactive singlet state. Oxygen and chlorophylls in these forms can cause serious photo-oxidative damages bringing to a lipid, proteins and nucleic acids degradation. Carotenoids are able to de-excite chlorophylls and oxygen dissipating the energy in heat. Apocarotenoids derivate to the loss by oxidative cleavage of part of the carotenoids skeleton at 40 atoms. In the natural environment, in plant cell, they have significant roles in response signals involved in development and response to the environment (such as basic and acid); they
can act as visual or volatile signals to attract pollinators and they are important in plant defense mechanisms. Moreover, they find several application in the food industry as dye or as additive for the flavor but also in the pharmaceutical and cosmetic fields. The application of carotenoids as sensitizer in DSSC worth wide investigation due to their capacity in harvesting light ($\epsilon \approx 10^5 \text{ Lmol}^{-1} \text{ cm}^{-1}$) in the range of 380-550 nm of the visible spectra and in producing charge carriers by light excitation [10]. In order to overcome the very short lifetime of their singlet excited state ($50 \text{ ps} \leq \tau \leq 10 \text{ ps}$), an arrangement on the molecular structure to ensure a rapid photo induced electron transfer towards the electron acceptor is necessary. In the literature, few works concern the use of carotenoids as crocin [21], annatto [22] that is a mixture of bixin and norbixin, and carotenoids extracted from yellow gardenia. [23]. The most promising is bixin, a carotenoid extracted by Gomez et al., from Achiote seeds. Achiote is an american shrub, originating from Brazil, that find application as dye in cosmetic, textile and food industry. Its seed pericarp contains bixin, a water insoluble molecule constitutes by a long chain of alternating conjugated bonds, with a carboxylic group and one methyl ester at the 2 tails, and norbixin, a water soluble pigment due to the presence of two carboxylic groups at the two extremities, fig. 3.6. Gomez extracted pure pigments with the use of chromatography and compared bixin, norbixin and the annatto mixture; results showed that bixin is the most performing sensitizer. Reasons of the better performance are attributed to the higher light harvesting coefficient of bixin ($1.9 \times 10^5 \text{ Lmol}^{-1} \text{ cm}^{-1}$) than that one of norbixin ($1.4 \times 10^4 \text{ Lmol}^{-1} \text{ cm}^{-1}$) [22]. The single carboxylic group of bixin that easily binds with the TiO$_2$ surface in an effective mono dentate linkage; indeed, the 2 carboxylic groups in norbixin may anchor both and form a bridge, delocalizing electrons [24]. In this work, the aim was focus on extracting, with an eco-
protocol, an annatto mixture with a major content of bixin instead of norbixin, exploiting the characteristics of water solubility in the 2 different molecules.

![Image of molecular structures](image.png)

Figure 3.6 R= CH₃, molecular structure of bixin; R=H, molecular structure of norbixin. Image from [24]

### 3.2 Extraction and preparation of solution

**Chl-c extraction**

The aim is to develop an ecofriendly protocol to extract Chl-c from brown algae avoiding the use of a massive amount of solvents. Moreover, a way to extract easily and quickly a proper amount of pigments is also necessary for a possible spreading out in industry application. Wang et al. in 2007 [7] and Calogero et al. in 2013 [25] use as first solvent for pigments’ extraction in *Undaria pinnatifida* a mixture of acetone and water at 90%; Wang continued the purification of different chlorophylls with the chromatography procedure and Calogero utilized the previous mixture to extract the dye. *Undaria pinnatifida* is a brown algae where, in addition to Chl-a, the main character of photosynthesis, also Chl-c is present as accessory pigment that donate to this algae’s category the typical brown color. As seen before, Chl-c seems to be promising for DSSC device due to the -COOH group able to anchor to TiO₂ surface and to inject efficiently electrons instead of Chl-a, which because of the phytol chain doesn’t have a COOH group to covalently link to TiO₂. Usually, Chlorophyll a does not adsorb efficiently on TiO₂ from solvents such as ethanol, acetone, THF, or pyridine, due to the weak interaction of its ester and keto carbonyl groups with the hydrophilic oxide...
surface. However, it does adsorb from less polar solvents such as diethyl ether or hexane. Using the different polarity of chlorophyll was the employed principle to extract a major amount of Chl-c; indeed, Chl-c is more hydrophilic than Chl-a with the hydrophobic phytol chain, thence a mixture of acetone-water at 90% may not be the best choice. Acetone is mandatory to break cells walls in order to allow chlorophylls to esc and the water presence can modify the solvent polarity to attract more hydrophilic molecule. Different combinations of acetone and water were tested from 100 % to 40 %. Samples were collected in Venice lagoon (45° 26' 00.8" N; 12° 18' 40.4" E) in the spring 2013, washed to remove external materials and stored at -20 °C. Algae fronds were washed twice with tap water and roughly cut. 3 grams were placed in a closed glass vial with 15 ml of solvent. An ultrasonic bath was made (inserting ice cubes in the ultrasonic bath water to avoid the temperature increment) in order to facilitate the chlorophyll extraction. The extraction was carried out for 8 hours at 4 °C and algae pieces were removed by filtering the dark green solution. The previous extraction procedure is also reported in this work [26] where I am an author.

**Bixin extraction**

The same principle was applied in order to extract an annatto solution from Achiote seeds with a major content of bixin and less of norbixin. Bixin has a methyl ester group at one extremity that makes this a water insoluble molecule differently from norbixin that with both carboxylic and –OH groups at the two ends is a water soluble molecule. Two solvents with opposite polarities, acetone and diethyl ether, polar and apolar respectively, were tested in order to reveal a significant difference in the extracted pigments. 2 grams of seeds were sonicated in 80 ml volume of solvent for 1 hour, then stored all night at 4 °C and filtrated
before the use. As previously, the extraction steps are described in Calogero et al., [24] where I am an author.

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Chapter 4- Carbon based Perovskite Solar Cell

4.1- Carbon based Perovskite Solar Cell

In a Carbon-based Perovskite (C-PSC) structure, carbon materials replace the expensive HTMs as Spiro-OMeTAD and the evaporated gold as counter electrode, fig. 4.1. In comparison with HTMs, carbon materials are low in cost, stable, water resistant and inert to ion migrations which origin from perovskite and from metal electrodes [1]. Despite the lower PCE of C-PSC in comparison to HTM-based PSCs, a significant high stability has been reported in the literature that brings the C-PSCs to be the most worthy of investigation in perovskite technologies [2, 3]. The first pioneering work on C-PSCs was realized in 2013 by Han et al., achieving a PCE of 6.6 % [4] and at the moment, it has increased over 15 % [5]. In a vertical succession, a C-PSC consists of a multilayer structure composed by c-TiO$_2$/m-TiO$_2$/m-ZrO$_2$/Carbon, fig. 4.1; TiO$_2$ has the role of ETL while, ZrO$_2$ or Al$_2$O$_3$ has the role of insulating layer, fig. 4.2, avoiding the contact between ETL and carbon to avoid charge recombination.

![Monolithic structure of a carbon based perovskite solar cell. Glass/FTO/c-TiO$_2$/m-TiO$_2$/m-ZrO$_2$/Carbon.](image)

Figure 4.1 Monolithic structure of a carbon based perovskite solar cell. Glass/FTO/c-TiO$_2$/m-TiO$_2$/m-Al$_2$O$_3$/carbon.
Figure 4.2 Energy band diagram of a C-PSC with ZrO$_2$ and Al$_2$O$_3$ as insulating layer and Spiro (SpiroOMeTAD) for comparison with carbon. The horizontal arrows sign where electron and hole go once the perovskite is excited. As example, I considered MAPI (CH$_3$NH$_3$PbI$_3$) as reference perovskite.

Figure 4.3 Perovskite deposition. MAPI perovskite was considered as reference solution. A) 1 step solution deposition B) 2 step solution deposition. Adapted image from [6]
The TiO$_2$ and ZrO$_2$ pastes are constituted by nanoparticles and usually, carbon materials are made of carbon black, graphite and a few amount of Al$_2$O$_3$ or ZrO$_2$ as binder material. The most commonly used technique depositions for layers are spin-coating, blade or the screen-printing technique [1]. Once the device is complete, the perovskite is infiltrated, dropping the solution from the top of the cell with a 1 step or 2 step solution deposition techniques, fig. 4.3 a, b [6]. The first efficiency reported for C-PSC, in 2013, was 6.6% in a small area by Ku et al. [4] when a PbI$_2$ and MAI solution in GBL was used; the low result was attributed to the poor perovskite penetration in the mesoporous stack. One year later, they applied a porous carbon with the aim of allowing a better perovskite percolation inside the stack and enhancing the device performances to 7% of PCE [7]. Han’s group was the first to use 5-Ammonium valeric acid iodide (5-AVAI) to partially replace MAI and the PCE remarkable improved to 12.8% [8]. It has noticed that 5-AVAI affects the perovskite crystal growth; its –COOH group anchors to TiO$_2$ loading to a better surface contact with TiO$_2$ and terminal groups –NH$_3^+$ of AVAI face the perovskite serving as nucleation site improving the crystallinity. Chen et al, studied the solvent polarity influence in perovskite precursor on perovskite infiltration through the mesoporous stack. Mixing DMF/DMSO solvent brought to 13.8% due to the improved infiltration [9]. By using a 2-step deposition method, which involves a pre-deposition of the PbI$_2$ solution and the perovskite conversion in MAI, fig. 4.3b, the first PCE reached is 10.6% [10]. Further device optimization as the insulating layer thickness, the morphology and the loading amount of perovskite the PCE reached the 13.7% [11]. Remarkable result in term of stability was reached in an outdoor test of 3 months in the Jeddah desert by Professor Han’s group where the fabricated carbon based-module presented very low efficiency loss [2]. Moreover, a record stability for perovskite technology was
reached by Grancini et al. [3], with a stable module for more than 10,000 hours under light soaking, employing a carbon layer and a 5-AVAI-based perovskite. The demonstrated stability is an important feature that allow C-PSCs to be considered one of the most interesting technology to study but the efficiency, around 15% [1, 5], is still low in comparison with HTM-base standard device thus more effort needs to find a solution for enhancing the PCE.

In HTM-based PSC, where the passing light can be reflected by a smooth gold electrode that enables a secondary absorption, a thin layer (400-600 nm) of perovskite is admitted [12, 13]. In C-PSC the perovskite layer must be thicker, around 1 µm, to enable an efficient light absorption since the black thick carbon does not allow the light reflection [14, 15]. Furthermore, the TiO$_2$ in C-PSC must be more porous and thicker (400-600 nm) [13, 16, 17] respect HTM-PSC (around 100-200 nm) [12, 18] because in C-PSC the TiO$_2$/carbon interface is the only effective charge separation interface. An issue in carbon devices is the lower $V_{OC}$ (0.8 V and 1.05 V) respect HTM-devices (1-1.5 V). For obtaining an efficient holes extraction, the Fermi level of HTM (-5.2 for SpiroOMeTAD) and gold (-5.1 eV) or carbon (-5 eV) in C-PSC, must stay energetically above the VB of perovskite. The $V_{OC}$ is the difference between electron quasi fermi level (Eqf) and hole quasi fermi level (Hqf) [19]. The Hqf is determinate by the interaction between the HOMO of the HTM and the VB of perovskite; the lower HOMO value in SpiroOMeTAD respect carbon value enables the higher value of $V_{OC}$ in HTM-base device. Lowering the carbon HOMO level is needed to improve holes extraction and increase the Voc. The previous are some topics that request to be improved; this makes believe that carbon devices have still large rooms of improvements.

It is well know how the presence of moisture critically affects the perovskite [20].
In early studies, water or moisture is harmful for perovskite because degrades MAPI turning it back irreversibly to PbI$_2$ and MAI. However, in later studies, it has demonstrated how water can both influence positively and negatively perovskite and its formation [21]. Zhou et al., in 2014, [22] revealed that annealing in humid conditions improves the perovskite film quality and its electronic behavior. Other groups [21] found that water in the perovskite precursor [23, 24] or in deposition [25, 26, 27] and crystallization [21] of perovskite may positively affect the features of PSCs. The improvement depends on the establishment of perovskite nucleation sites, as well as on a better film crystallization and quality compared to the no-water case. Wu et al. [24], adding water to the PbI$_2$/DMF solution, revealed a remarkable influence of water on the PbI$_2$ film morphology. My research firstly focused on a device optimization replacing ZrO$_2$, the most commonly used insulating layer, with Al$_2$O$_3$. Al$_2$O$_3$ and ZrO$_2$, indeed, have the same energetic insulating proprieties but, in the best of our knowledge in the literature, studies concerning the optimization of ZrO$_2$ layer are present but no for Al$_2$O$_3$. Furthermore, Al$_2$O$_3$ worth a deeper study since remarkable results were obtained when Wang et al., used Al$_2$O$_3$. An interesting water effect has been discovered adding water before the PbI$_2$ infiltration and it has been investigated since it improves the PbI$_2$ conversion in perovskite crystals and helps the formation of nucleation sites.

4.2- Carbon based-Planar Perovskite Solar Cell

A planar device consists of a thin (50 nm) SnO$_2$ layer as ETL over the FTO, perovskite/HTM and gold. The device, with the use the thin layer of SnO$_2$ can guarantee high transparency [28], high electron mobility in the order of 100-200 cm$^2$ V$^{-1}$ s$^{-1}$ since the CB of SnO$_2$ is lower with respect to TiO$_2$ [29], and a pinhole free deposition [30]. SnO$_2$ can uniformly be deposited by solution process.
techniques. The solution containing the chemical precursor SnO$_2$ uses non-hazardous solvents as alcohols [31]; moreover, the deposited ETL does not need a high temperature sintering (500 °C) as TiO$_2$. A planar structure as FTO/SnO$_2$/MAPI/Spiro-OMeTAD reached a PCE of 17.2% [32] on small area (0.09 cm$^2$). PCE reached the 18.2-19.1% [33, 34] when SnO$_2$ was doped by lithium or a SnO$_2$ passivation with PCBM was applied. The substitution of MAPI perovskite with a mixed cation perovskite, allows to push up the PCE until 20.8-21.1 that, at the moment, is the state of art for planar devices [35, 36]. I start, for first, a pioneering work on a planar carbon device and this has been possible with a new carbon paste developed by Dyenamo. Here, the Dyenamo carbon replaces the HTM and gold and no insulating layer, ZrO$_2$ or Al$_2$O$_3$, is applied, fig. 4.4.

![Figure 4.4 Structure of the Carbon-planar device](image)

I realized a low cost device of easy fabrication obtaining remarkable results in terms of PCE and high-thermal stability. Perovskite was directly deposited by spin-coat over the SnO$_2$ and later the carbon paste was placed with the blade technique. The new carbon paste does not need a high temperature sintering process but 15 minutes at 120 °C is sufficient for the annealing. This avoids the energy high consumption of the long sintering at 400 °C that usually other carbon pastes need, in addition, it avoids the use of evaporation and vacuum processes for
gold deposition. The previous procedure does not bring any infiltration problems since the carbon was placed after the perovskite deposition. I used, for the first time in a carbon device, the triple-cation perovskite deposited by one-step. In recent works in the literature, triple cation perovskite was deeply investigated in conventional structure PSC and demonstrated high PCE, thermal stability, robustness towards varying fabrication conditions with less phase impurities [37]. A triple cation perovskite is composed of 3 cations, MA, FA and a Cs atom, with addition of an halide more, Br, respect the standard MAPI, resulting in $\text{Cs}_{0.06}\text{FA}_{0.78}\text{MA}_{0.16}\text{PbI}_{2.52}\text{Br}_{0.48}$. MAPI has an optimum band gap of 1.55 eV and it has been widely used but it has never reached efficiencies higher than 20 %. FAPI has a reduced band gap, 1.48 eV that enhances the solar light harvesting but it lacks structural stability at room temperature. Despite the thermal stability, $\text{CsPbBrI}_3$ band gap, 1.78eV, is not ideal for PV devices and it was studied for its emission properties. Mixing cations and halides to achieve a thermal and structural stable perovskite has become an important goal to reach. Best results have been reached mixing cations and halides. Cs has an ionic radius of 1.81 Å smaller than MA (2.70 Å) and FA (2.79 Å) and this makes Cs effective in pushing FA into the beneficial black perovskite phase due to the large size difference between Cs and FA. On the other hand, a small amount of MA plays a crucial role in driving FA to crystalize into the photoactive phase in a more thermally and stable composition.

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5.1 Characterization and study of Chlorophylls as natural sensitizers

5.1.1 Optical properties and extraction

Different percentages of diluted acetone in water were tested in order to extract a major amount of the hydrophilic Chl-c instead of the hydrophobic Chl-a. The extraction buffers were prepared using six different percentages of acetone: 100 %, 80 %, 70 %, 60 %, 50 % and 40 %. For each extraction, an absorption spectrum, with an UV-visible spectrophotometer Agilent 8543, was performed to identify chlorophylls and to detect a possible difference in the type of chlorophyll for each used percentage. Chlorophylls concentrations were measured with Ritchie algorithms [1] that are based on a combination of absorbance values at two wavelengths, 630 and 664 nm, and specific coefficients for each wavelength and for each chlorophyll type:

\[
\text{Chl-}a \ (\mu g \ ml^{-1}) = -0.4504 \ A_{630} + 11.4902 \ A_{664} \ (\pm 0.01154 \ \mu g \ ml^{-1})
\]

\[
\text{Chl-c} \ (\mu g \ ml^{-1}) = 22.6792 \ A_{630} – 3.4041 \ A_{664} \ (\pm 0.02434 \ \mu g \ ml^{-1})
\]
Figure 5.1 Optical absorption spectra for each sample extracted with a different percentage of acetone. The right panel highlights the Chl-c characteristic peak in the Soret band at 630 nm obtained when the 60% of acetone was used. Image from [4].

Optical absorption spectra display different features for each solution and it is evident how the change of the solvent polarity can affect the type of the extracted molecule (fig. 5.1). Indeed, 100% acetone, less polar than diluted solutions, exhibits the two typical peaks of Chl-a, particularly evident that one at 665 nm. Instead, for 60% of acetone, there is one high peak in the blue region of the Q-band and two short humps in the Soret-band that reproduces the typical Chl-c spectrum (fig. 5.1). With Ritchie algorithms, it is possible to observe the increment of Chl-c amount with the increased polarity of the solvents; the major Chl-c extracted quantity (79 µg/g) and ratio Chl-c/Chl-a (1.8) is revealed in the range of 60-50% of dilution (tab. 5.1). At 40% acetone, the Chl-c amount is still higher than Chl-a but the ratio Chl-c/Chl-a is lower (1.1) than 50-60% (1.8): this may be attributed to the low quantity of acetone therefore less ability in breaking
cells walls. From obtained results in graph 5.1 and table 5.1, I selected the 60 % acetone mixture as solvent for Chl-c extraction.

Table 5.1 Values of Chl-concentration (µg/ml) obtained by Ritchie’s algorithms and yields (µg/g) for each Chl type. Ration between the amount of Chl-c/Chl-a. Table from [4].

<table>
<thead>
<tr>
<th>Acetone (%)</th>
<th>Chl-concentration</th>
<th>Chl-extraction yield</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Chl-α</td>
<td>Chl-β</td>
</tr>
<tr>
<td></td>
<td>(µg ml⁻¹)</td>
<td>(µg g⁻¹)</td>
</tr>
<tr>
<td>40</td>
<td>0.43</td>
<td>0.45</td>
</tr>
<tr>
<td>50</td>
<td>0.70</td>
<td>1.15</td>
</tr>
<tr>
<td>60</td>
<td>0.92</td>
<td>1.65</td>
</tr>
<tr>
<td>70</td>
<td>1.51</td>
<td>1.67</td>
</tr>
<tr>
<td>80</td>
<td>3.97</td>
<td>1.40</td>
</tr>
<tr>
<td>12.04</td>
<td>1.38</td>
<td>654</td>
</tr>
</tbody>
</table>
With the purpose of observing an efficient dye molecules anchorage on the TiO$_2$ surface of the photoanode, optical absorbance spectra on solid photoanode with bound molecules was performed (fig. 5.2). A photoanode was soaked for few hours in Chl dye, the sample was rinsed with EtOh and the light beam of the absorbance spectra was directed on the surface. The absorbance spectrum in solid reveals almost the same absorbance spectra in solution with the maximum peak in the Q-band. Fluorescence measurements were also performed both in solution and in solid (fig. 5.3). Samples were excited with a light beam at 460 nm and in both spectra the light emission appeared at 640 nm. The fluorescence intensity in the liquid solution is much higher ($1.4 \times 10^8$) than in solid ($2 \times 10^7$) (fig. 5.3); indeed, in solid sample, fluorescence phenomena are reduced because electrons are injected in the TiO$_2$ surface and have few chances to de-excited. This gives an idea of the goodness of the working system inside the cell with a natural sensitizer.
Once confirmed that the dye-impregnated TiO\textsubscript{2} surface absorbs light, as shown in absorbance spectra in solid, and injects electrons into the TiO\textsubscript{2} surface, as demonstrated by the low emitted light intensity in solid fluorescence spectra, the dye was applied in a DSSC complete device.

5.1.2 Photovoltaic characterization of DSSC

The most performing device, among the many studied, exhibits a PCE of 0.49 % and the following electrical parameters: $V_{OC}= 0.407$ V, $J_{SC}= 1.74$ mA/cm\textsuperscript{2}, FF= 0.67 %. The JV curve is shown in fig. 5.4. Comparing results of works in the literature that used Chl extracted from algae, tab.5.2, we can see that the best PCE is given mainly from the increased $J_{SC}$. $J_{SC}$ depends on light harvesting, absorption and electrons injection. I believe that with the previous extraction protocol a
major amount of Chl-c has been reached allowing the $J_{SC}$ boost in value due to Chl-c more performing features already discussed. In order to prove the measurement goodness, an IPCE measure shows the highest peak at 460 nm of 16%, inset in fig. 5.4.

Tab. 5.2 Electrical parameters for DSSCs realized with Chl- extracted from algae in works present in the literature and this work

<table>
<thead>
<tr>
<th>References</th>
<th>$J_{SC}$ (mA/cm²)</th>
<th>Voltage (Volt)</th>
<th>FF (%)</th>
<th>PCE (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calogero et al. [2]</td>
<td>0.8</td>
<td>0.36</td>
<td>0.69</td>
<td>0.178</td>
</tr>
<tr>
<td>Taya et al. [3]</td>
<td>0.397</td>
<td>0.559</td>
<td>0.44</td>
<td>0.1</td>
</tr>
<tr>
<td><strong>This work</strong></td>
<td><strong>1.74</strong></td>
<td><strong>0.407</strong></td>
<td><strong>0.67</strong></td>
<td><strong>0.49</strong></td>
</tr>
</tbody>
</table>

Figure 5.4 JV curve of the best DSSC device with Chl-c as sensitizer. The inset shows the IPCE. The TiO₂ thickness is 16 µm and the electrolyte is composed of the redox mediator I/I₃ without any additives.
5.1.3 Conclusion

I investigated on an eco-protocol for extraction of Chl-c from *Undaria pinnatifida*, a brown algae present in the lagoon of Venice with the aim of finding an employment to a waste product and turning it in a renewable resource. This novel method involves the mixture of water with the acetone solvent with the aim to change polarity in order to extract a more polar Chl-c instead of the less polar Chl-a. I find an optimum extraction, in terms of ration Chl-c/Chl-a, with the use of 60% of acetone and 40% of water. I explored absorbance features of the dye when anchored to the TiO\(_2\) surface and compare fluorescence spectra in solid and in liquid. Finally, I realized a device obtaining a performance improvement comparing with other works present in the literature with the application of Chl extracted from Wakame. The better results than literature are due to the major amount of Chl-c that is more a suitable molecule for anchoring with the –COOH group than Chl-a with its ester and keto carbonyl groups. I developed a fast and low cost eco-protocol that can find application in different fields. The best PCE, 0.49 %, higher in comparison to the literature but still low for a real application has rooms for improvement with a possible chemical modification of the molecule structure. The extraction procedure that I used, it was published in this article [4], in which I am an author.

5.2 Characterization and study of carotenoids as sensitizers

5.2.1 Optical properties and extractions

With the purpose of obtaining an annatto solution from Achiote seeds with a major amount of bixin instead of norbix, I tested two solvents, acetone (polar) and diethyl ether (apolar), with different polarities. Figure 5.5 displays absorption spectra obtained from the two extraction solvents and compares them to the graph
in the inset reproduced by Gomez et al. [5], of purified bixin. Figure 5.5 is taken from this article [6] where I am an author. Clearly, it is noticed as the three characteristic peaks of pure bixin at 390, 442 and 508 nm, are also reproduced in the absorption spectra of the solution extracted in diethyl ether with peaks at 429, 451 and 485 nm; the slight shift in the blue region of the last spectrum is due to the different solvent. The three peaks represent the two low lying excited singlet states ($S_1$ and $S_2$), and the lowest excited triplet state ($T_1$). The absorption spectrum obtained from extracted solution with acetone differs evidently from the absorption shape of pure bixin with one high peak in the early blue region of the spectra. The lower polarity of diethyl ether ($k \approx 4, 33$) in comparison with that one of acetone ($k \approx 20, 7$) makes the first one a better solvent and 5 times more efficient for bixin extraction. Indeed, the methyl moiety of bixin makes it a less polar molecule than norbixin with two carboxylic groups at the two tails. Two photo anodes were soaked in the two solutions and absorption spectra of solid TiO$_2$ film sensitized are shown in fig. 5.6. The TiO$_2$ film immersed in the diethyl ether solution (annatto-1) demonstrates a more intense absorbance peak respect to the sensitizer extracted by acetone (annatto-2). The delocalize $\pi^*$ state of the bixin, via the carboxylic acid moiety, interacts strongly with the TiO$_2$ surface and this leads between annatto-1, with a major amount of bixin, with respect to annatto-2, a lower amount of bixin. Due to previous aims, the use of an apolar solvent such as diethyl ether seems to be the most effective strategy to follow in order to extract bixin, avoiding chromatographic procedures.
Figure 5.5 Absorption spectra of carotenoid extracted by Acetone, Carotenoids extracted from Diethyl ether and pure bixin extracted by Gomez et al. [5]. Image from [6]

Figure 5.6 Absorbance spectra made is solid of the TiO$_2$ film immersed in the solution extracted by diethyl ether (annato-1) and the solution extracted by acetone (annato-2). Image from [6].
5.2.2 Photoelectrochemical characterization of DSSCs

Once optimize the extraction and chosen the right solvent, the next step was the realization of devices. Firstly, I compared the electrical parameters obtained by Gomez et al. [5] with the purified bixin, by chromatography, as sensitizer, and our results with the extraction in diethyl ether; then, I investigated in order to find the best electrolyte composition and the most performing TiO$_2$ thickness.

The electrolyte is a crucial component in DSSC for regenerating the dye and for the inner charge carrier transport. Moreover, it influences also the light-electricity conversion as well as the device stability. In the literature, additives have been tested in order to improve electrical parameters as $V_{OC}$ and $J_{SC}$. Particularly, TBP, a strong electron donor, has been proved shifting the CB of TiO$_2$ increasing the Voc. TBP is widely applied in electrolyte composition of DSSC base on synthetic organic dyes as N719 [7].

With the purpose to have a good comparison between Gomez’s extraction technique and diethyl ether solvent, I utilized the same TiO$_2$ thickness and the same electrolyte composition (G1). In table 5.3, electrical parameters of the best cell of each stack are reported: cell 1, realized by Gomez, and cell 4, realized by us, differ only for the dye extraction and other device parameters (TiO$_2$ thickness, electrolyte composition, counter electrode) are identical. PCE of cell 4, 0.52 %, is higher than cell 1, 0.37 %; the improved values of $J_{SC}$ (1.7 mA/cm$^2$) and FF (0.66 %) in cell 4 respect cell 1 ($J_{SC}$ = 1.1 mA/cm$^2$ and FF= 0.59 %) determine the difference in the total PCE. In particular, a superior value of $J_{SC}$ is due to a better light harvesting and electrons injection; this confirms that the choice of the proper extraction solvent, diethyl ether, can be still better than chromatography.

No significant variances were observed between the cells 4 (PCE of 0.52%) and 5 (PCE of 0.44%), tab. 5.3 and fig. 5.7, when I wanted to explore the influence of
the organic solvent (MPN vs. AN/VN mixture (85:15 v/v)) and liquid ionic (DMPII vs. MPII) in the electrolyte composition.

As final experiment, I employed AS8* electrolyte without any additives. Cell 6, with no additives in the electrolyte composition (free-TBP), obtained the best efficiency. Specifically, the most influenced parameter from the absence of TBP is $J_{SC}$ that incredible rises from 1.7 to 4.7 mA/cm$^2$; as expected from the literature [8], the $V_{OC}$ slightly decreases from 0.46 to 0.38; despite this, the total PCE of cell 6 is 1 %. Adding basic compounds such as TBP ($k_b \approx 9.5 \cdot 10^{-9}$), in the electrolyte composition of carotenoids based- cells, brought to bixin hydrolysis of ester group and partial conversion of bixin molecule in norbixin, resulting in a loss of photo electrochemical cell performances. This effect appears very significant by comparing the data of G1 and J8* electrolytes (pH$\approx$9.3) based DSCs with those of AS8* electrolyte in Table 5.3 and fig. 5.7.

In order to optimize the device, I investigated on the TiO$_2$, tuning its thickness. 4 stacks (J1, J2, J3 and J4) with different thicknesses of TiO$_2$, 6, 8, 10 and 12 µm, were fabricated, table 5.4. The optimum is reached at 10 µm with a maximum PCE of 1.6 %. From 6 to 10 µm, there is a raise in the averaged $J_{SC}$, from 2.3 to 7.8 mA/cm$^2$, tab. 5.4. This is related to a major dye content due to the TiO$_2$ thickness increment that allows a more efficient light harvesting and consequently improves the electrons injection [9]. By a further TiO$_2$ thickness increase (up to 10 µm), the $J_{SC}$ dropped down dramatically due to the recombination and trapping effects into the scaffold. An insignificant change appears in FF, table 5.4. Tuning from 6 to 12 µm, there is a significant increment in the averaged $V_{OC}$ from 0.28 to 0.42 Volt, table 5.4. This result follows an opposite trend respect that one usually reported in literature [10]. Increasing the surface area of the electrode by increasing the film thickness mostly likely leads to an increase in the number of
trapping surface states, [11-22] through which the back electron transfer is facilitated, resulting in a lowering of the Voc. The $V_{OC}$ decrease implies that the conduction band of TiO$_2$ shifts positively, assuming that both the energy levels of the dye and the standard reduction potential do not vary with film thickness. The positive shift of the TiO$_2$ Cb with respect to dye energy levels narrows the energy difference between TiO$_2$ and dye and thus allows low lying excited states of the adsorbed dye to inject electrons more efficiently, resulting in enhanced photocurrent [23]. This lower energy gap helps the dye to inject electrons, resulting in enhanced photocurrent in this thickness range 6-10 $\mu$m, figure 5.8c [23]. Further growing the TiO$_2$ film thickness from the optimum value of 10 $\mu$m, Resistance charge transfer (Rct) values enhance with the film thickness. An increasing thickness would lead to a reduction of injected electrons due to recombination in the electron transfer process in TiO$_2$ nanoparticles and to a raise of R$_{CT}$, resulting in a total efficiency loss [12].
Table 5.3 Extraction procedure, electrolyte composition and photo-electrochemical data for the prepared DSCs, compared to those of literature data. Table from [6].

<table>
<thead>
<tr>
<th>Cell</th>
<th>Sensitizer</th>
<th>Extraction/solvent soaking</th>
<th>Electrolyte composition</th>
<th>Photo-electrochemical data</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Electrolyte</td>
<td>Additive</td>
<td>Solvent</td>
</tr>
<tr>
<td>1</td>
<td>bixin</td>
<td>EA/Ac</td>
<td>G1</td>
<td>TBP/DMPII</td>
<td>MPN</td>
</tr>
<tr>
<td>2</td>
<td>norbixin</td>
<td>EA/Ac</td>
<td>G1</td>
<td>TBP/DMPII</td>
<td>MPN</td>
</tr>
<tr>
<td>3</td>
<td>annato</td>
<td>EA/Ac</td>
<td>G1</td>
<td>TBP/DMPII</td>
<td>MPN</td>
</tr>
<tr>
<td>4</td>
<td>Annato-I</td>
<td>DEE/ DEE</td>
<td>G1</td>
<td>TBP/DMPII</td>
<td>MPN</td>
</tr>
<tr>
<td>5</td>
<td>Annato-I</td>
<td>DEE/ DEE</td>
<td>J8*</td>
<td>TBP/MPII</td>
<td>AN/VN</td>
</tr>
<tr>
<td>6</td>
<td>Annato-I</td>
<td>DEE/ DEE</td>
<td>AS8*</td>
<td>none</td>
<td>AN/VN</td>
</tr>
</tbody>
</table>

Table 5.4 Average photoelectrochemical parameters for DSCs with different TiO\(_2\) film thickness. Table from [6].

<table>
<thead>
<tr>
<th>Photoanode</th>
<th>Thickness (µm)</th>
<th>J_{SC} (mA/cm(^2))</th>
<th>V_{OC} (Volt)</th>
<th>FF</th>
<th>PCE (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>J1</td>
<td>6</td>
<td>2.78 ± 0.39</td>
<td>0.285 ± 0.007</td>
<td>0.57 ± 0.014</td>
<td>0.46 ± 0.05</td>
</tr>
<tr>
<td>J2</td>
<td>8</td>
<td>4.77 ± 0.07</td>
<td>0.310 ± 0.07</td>
<td>0.57 ± 0.03</td>
<td>0.85 ± 0.25</td>
</tr>
<tr>
<td>J3</td>
<td>10</td>
<td>7.85 ± 0.67</td>
<td>0.380 ± 0.02</td>
<td>0.49 ± 0.02</td>
<td>1.49 ± 0.12</td>
</tr>
<tr>
<td>J4</td>
<td>12</td>
<td>3.54 ± 0.01</td>
<td>0.418 ± 0.01</td>
<td>0.59 ± 0.01</td>
<td>0.87 ± 0.01</td>
</tr>
</tbody>
</table>
Also the reaction rate on the TiO₂ photoanode is strictly related to the number of oxidized dye species that are reduced by I⁻ ions at the interface. This trend may also indicate the dye absorption characteristics. On the other hand, for thick TiO₂ film, light reaches hardly the TiO₂/dye/electrolyte interface. Therefore, efficiency and J.sc values decrease for thick TiO₂ electrodes [24]. In the case of bixin that has an ε (1.9·10⁵ Lmol⁻¹·cm⁻¹) higher ten times than the common dyes (N719 ε = 1.4·10⁴ Lmol⁻¹·cm⁻¹) the increasing of thickness boosts the I.INJ, which is injected charge flux to the electrode from the excited dye, more than the R, which represents the black electron transfer rate. For this reason, it is observed a V.OC raise, when the anode increases from 6 to 12 μm thick, the dark current and the back electron transfer reduce the J.sc (above 10 μm) but not the V.OC that continues to growth until 12 μm. This result is consistent with the relationship that V.OC = (kT/e)ln(I.INJ/R).

Figure 5.7 JV curves for comparing cells with different, J8*, As8* and G1 electrolyte composition. Image from [6].
5.2.3 Scaling up from DSC to DSM

With the aim to scale up from a small-area cell to large area, never presented with natural dyes, a module of 8.7 cm$^2$ was fabricated with the most efficient solvent for dye extraction, diethyl ether; the most performing electrolyte composition (AS8*) and the best TiO$_2$ thickness (10µm), fig. 5.9a, b. The module exhibited interesting electrical parameters with a PCE of 1.01%, $I_{SC}$ and $V_{OC}$ of 15.4 and 1.7 V respectively and a FF of 33%, fig. 5.9c. The generated power was 8 mW, enough for feeding some electronic goods. The efficiency was successfully stable for more than 1000 hours of shelf life, fig. 5.9d. This is the first example in the literature of a natural based DSCM involving apocarotenoids.
By a simple mathematical procedure (1), I estimate that the natural based-DSSM produced a battery capacity of 46.8 mA that can be compared to 15 type AAA alkaline standard batteries of 1200 mAh in the same time (1000).

Battery life = Battery capacity (mAh) / load current (mA) * 0.7

0.7 is a coefficient that considers the external factor that can influences the battery life.

Figure 5.9 a) complete DSSM b) dye soaked photoanodes and dye solution c) IV curve of the best carotenoids-based DSSM d) 1000 hours of shelf-life of the best carotenoids-based DSSM. Image from [6].
5.2.4 Conclusion

I investigated on apocarotenoids extraction with two different solvents in order to extract an annatto amount with a major content of apolar bixin instead of polar norbixin. I used an easy protocol for extracting solvents with the aim of lowering the cost, the time and the use of several solvents. With UV-Vis spectrophotometric technique, I revealed that diethyl ether is the most sustainable solvent for extracting an annatto mixture with a high amount of bixin. Indeed, comparing with the literature, the spectrum obtained with extracted solution by ethyl ether has the same 3 peaks of pure bixin absorbance spectrum and the spectrum obtained with solution extracted by acetone is different. I repeat the absorbance spectra in the solid TiO₂ surface with anchored sensitizers and once again, the solution extracted by diethyl ether demonstrated best results. I investigated on the electrolyte optimization and the use of TBP additive. Results show that TBP-free electrolyte is the best choice for a natural based DSSC since $J_{SC}$ values increase loading to a general boost of the final PCE. I optimized the TiO₂ layer enhancing the thickness from 6 to 10 µm obtaining a gain in $J_{SC}$ (~182 %) and $V_{OC}$ (~33%) resulting in the best PCE of 1.6 % for achiote extract comparing with literature. For the first time, I present a natural based DSSM with a PCE of 1% and stable for 1000 hours. I estimated 46.8 Ah of battery capacity for the shelf life time of the realized natural based module that is the same of more than 15 standard type AAA alkaline batteries.
References


Chapter 6 Carbon based Perovskite Solar Cells- Result and Discussion

6.1 Characterization and study of the device optimization

The insulting layer in C-PSC device has the important role of avoiding charge recombination between the ETM and carbon and of allowing the diffusion of the perovskite precursor through the mesoporous stack [1]. The small surface area and the big pore sizes are important features for the spacing layer to favor perovskite percolation. In the literature, it has already been demonstrated how the photovoltaic performance are hugely related to the thickness of the ZrO$_2$ [2] but no works present an optimization of Al$_2$O$_3$ as insulting layer [3, 4]. I realized C-PSCs with 1 µm of TiO$_2$ and the chosen thickness is in agreement with studies already presented in the literature [5]. Al$_2$O$_3$ lays in between and its thickness was tuned from 0.8 to 1.8 µm; on the top, a carbon layer of 20 µm completes the cell. The Al$_2$O$_3$ paste is an home made paste developed by an Al$_2$O$_3$ nanoparticles (>50 nm) dispersion in IPA. Six devices were realized for each batch, J0, J1 and J2 that differ only for the spacing layer thickness. In table 6.1, averaged electrical parameter are shown. In figure 6.1a, c, and in table 6.1, $V_{OC}$ and FF decrease when the insulating layer thickness overcome 1.2 µm. $V_{OC}$ values depend on charge recombination [1] that increase from 1.2 µm to 1.8 µm as it is shown from dark curves in figure 6.2. This also means an increment of shunt resistance [6] and the reason of the FF drop down in accordance with the voltage. A thickness around 0.8-1.2 µm is enough for guaranteeing a good isolation between the ETL and HTM respectively, ensuring high $V_{OC}$ values around 0.8 V, table 6.1.

On the other hand, a different trend is observed for $J_{SC}$ that reached higher values in J1 (18.6 mA/cm$^2$) and J2 (16.1 mA/cm$^2$) and lower values in J0 (15.6 mA/cm$^2$). Han et al. [2] reported the same electrical parameters trend with a $J_{SC}$
increment in accordance with the width boost. This behavior connected to an increment in the Al₂O₃ width may be attribute to perovskite capacity to harvest light and transport charge also when growth in Al₂O₃ [7]. Also in this case, the current increment from 0.8 to 1.2 Al₂O₃ µm may be to major a perovskite load in the mesoporous stack that brings to major light harvester and electron injection. The slight current decrease from J1 to stack J2 may be to the reduced collection efficiency. Another effect, already demonstrated in DSSC, is the scattered light from Al₂O₃ nanoparticles that reflect the incident photons and this leads to a current raise [8]. Nevertheless, the optimal thickness is a combination of different features as the insulating role in avoiding charge recombination and the capacity to let infiltrate a proper amount of perovskite to increase the light capture. 1.2 µm results as the best thickness reaching an accordance between different parameters, table 6.1 and figure 6.1.

Figure 6.1 Dependence of photovoltaic parameters on the Al₂O₃ thickness for the fabricated C-PSC: a) Voc, b) Jsc, c) FF and d) PCE. Average and standard deviations are reported for each batch.
Tab. 6.1 Averaged photovoltaic parameters of each tested batch of C-PSCs. For all devices, the thickness of the carbon layer was 20 µm. The active area of the cells is 0.16 cm².

<table>
<thead>
<tr>
<th>Batch</th>
<th>TiO₂ Thickness [µm]</th>
<th>Al₂O₃ Thickness [µm]</th>
<th>Voc [Volt]</th>
<th>Jsc [mA/cm²]</th>
<th>FF [%]</th>
<th>PCE [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>J₀</td>
<td>1</td>
<td>0.8</td>
<td>0.78 ± 0.02</td>
<td>15.57 ± 1.55</td>
<td>67.46 ± 3.09</td>
<td>8.28 ± 0.77</td>
</tr>
<tr>
<td>J₁</td>
<td>1</td>
<td>1.2</td>
<td>0.81 ± 0.05</td>
<td>18.62 ± 1.59</td>
<td>61.06 ± 7.52</td>
<td>9.135 ± 0.56</td>
</tr>
<tr>
<td>J₂</td>
<td>1</td>
<td>1.8</td>
<td>0.71 ± 0.05</td>
<td>16.13 ± 1.84</td>
<td>54.97 ± 6.71</td>
<td>6.29 ± 0.75</td>
</tr>
</tbody>
</table>

With the aim at confirming the role that Al₂O₃ thickness has in avoiding recombination effects, dark currents were measured for one representative device of each batch, fig.6.2. The obtained high current in the dark in 1.8 µm, means that are present recombination effects with a consequent loss in the voltage value as shown in table 6.1. For insulting thickness of 0.8 and 1.2 µm, current values in the dark revealed to be lower than 1.8 µm values, in agreement with the higher voltage, 0.78 and 0.81V respectively.

![Fig. 6.2 Dark curves for one representative cell of each batch with 0.8, 1.2 and 1.8 µm of Al₂O₃.](image-url)
The SEM image shows the entire structure of the best device with a low magnification, fig. 6.3a, and there is a focus, with high magnification, on the TiO$_2$/Al$_2$O$_3$ layers where perovskite crystals growth, fig. 6.3b. In SEM images, the layers thicknesses measured with profilometer are confirmed. Layers boundaries are well defined and the thickness is uniform showing the goodness of the screen printer technique. It is possible to observe perovskite crystals of 1 µm, in accordance with the literature, in the middle of the device. The presence of crystals in the carbon layer is due to poor carbon porosity and its high thickness that do not allow the best perovskite infiltration. As discussed before, the carbon porosity is one issue to overcome in order to improve the performances.

Figure 6.3. SEM images of the J1 device stack: A) low magnification: 7.5 KX of the entire structure, c-TiO$_2$-mp-TiO$_2$/Al$_2$O$_3$/C b) higher magnification: 20.00 K X to show TiO$_2$/Al$_2$O$_3$ layers and partially some perovskite crystals. It is shown the device stack that gave best efficiencies.
6.1.2 Characterization and study on the water effect

An interesting water effect was noted when I drop 20 µl of water on the top of the cell before infiltrating perovskite by a 2-step method. It is observed a PCE increment in water treated devices and $V_{OC}$ is the main influenced parameter. In tab. 6.2, electrical parameters report values of treated and no-treated devices. The water treatment gave a general benefit to device performances with a voltage increment of 7% respect with the no-treated cell; this is related to a loss in recombination effects. Best devices reached a PCE of 9.5 % and 11.4 % for no-treated and treated cell respectively. Both unsealing devices were kept in air environment in dark and demonstrated a shelf life of more than 30 days without any significant loss in PCE (fig. 6.4).

Tab. 6.2 – Averaged photovoltaic parameters for each batch of C-PSCs. Batch J1w represents cells fabricated by using water pre-treatment while J1 without water pre-treatment. As reported in table 1, TiO$_2$ thickness is 1 µm and Al$_2$O$_3$ thickness is 1.2 µm. The active area of each cell is 0.16 cm$^2$. Electrical parameters were collected the day of the cell’s fabrication. MAX PCE refers to the maximum obtained PCE.

<table>
<thead>
<tr>
<th></th>
<th>Voltage (V)</th>
<th>$J_{sc}$ (mA/cm$^2$)</th>
<th>FF (%)</th>
<th>PCE (%)</th>
<th>MAX PCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>J1 w</td>
<td>0.87 ± 0.02</td>
<td>19.33 ± 1.7 (+4%)</td>
<td>63.54 ± 2.4 (+4%)</td>
<td>10.66 ± 0.57 (+16%)</td>
<td>11.4</td>
</tr>
<tr>
<td>J1</td>
<td>0.81 ± 0.05</td>
<td>18.62 ± 1.6</td>
<td>61.06 ± 7.5</td>
<td>9.13 ± 0.56</td>
<td>9.52</td>
</tr>
</tbody>
</table>

After few days, the best efficiency was reached for both devices, 10.9 % and 12.3% for no treated and treated cells respectively, fig. 6.4.
Figure 6.4 Shelf-life of the cell without water treatment and with water

Figure 6.5 a) Reverse and forward measures of the best cell in a 0.16 cm² of active area. The hysteresis effect is not strongly evident b) JV curves of the most efficient cells in the small area (blue line) and in the large area (red line)

There is no evidence of a strong hysteresis effect as appear in devices made with SpiroOMeTAD and gold as HTM and counter electrode [9], fig. 6.5a.

Figure 6.6 IPCE of the best cell
In a larger area device of 1 cm$^2$, produced using the automated printing process hereby introduced, it resulted in a 7.71% of PCE for 1cm$^2$ of large area, fig. 6.5b. With the aim to prove the goodness of current measurement, IPCE measurement was carried out, fig. 6.6, confirming the $J_{SC}$ obtained in JV curves. In order to evaluate the universality and the veracity of the water effect, I realized two batches, one of those treated with water, of carbon devices using, this time, ZrO$_2$ as insulating layer. I observed the same trend: treated batch with water revealed better PCE performance and the $V_{OC}$ is again the most affected parameter, fig. 6.7 a, b, c, d.; this experiment was important to demonstrate the reliability of this effect proving it in other carbon devices with a different spacing layer.

Figure 6.7 Electrical parameters for carbon devices realized with ZrO$_2$ as insulating layer

However, no differences were observed between ZrO$_2$ and Al$_2$O$_3$ features as insulating layer, but I prefer to employ Al$_2$O$_3$ layer since, in literature, promising
results by using Al\textsubscript{2}O\textsubscript{3} are present in terms of device performances [10].

Several characterizations as Impedance Spectroscopy (IS), X-Ray Diffraction (XRD) and Light Beam Inducted Currents (LBIC), were carried out in order to have a better understanding of the water effect and a clear framework of where and how water acts.

Impedance spectroscopy

IS measurements are useful to study charge transfer processes inside the cell. In C-PSC, the charge recombination is an effect present at the TiO\textsubscript{2}/Perovskite interface, instead the Perovskite/Carbon interface is characterized by charge transport [11, 12]. IS measurements for treated and no-treated samples were carried out in the dark, at 0.65 V, fig. 6.9a; the extraction model for C-PSC devices [11, 12] is shown in figure 6.8. \(R_S\), in the extraction model, fig. 6.8, symbolizes the series resistances between FTO substrate and carbon electrode. Semicircles at high and low frequencies denote the two interfaces Perovskite/carbon (\(R_{REC}\)) and TiO\textsubscript{2}/carbon (\(R_{CT}\)), respectively. Semicircles of treated and no treated cells, differ only at low frequencies meaning that the water treatment influences the perovskite/TiO\textsubscript{2} interface while the perovskite/carbon interface, at high frequencies, is not effected thus for both devices is equal. The water treatment reduces the charge transfer resistances at low frequencies as demonstrated from the smaller semicircle of the treated cell in comparison with that one no treated, fig. 6.9 a. The same effect is also reported at different voltages, 0.5 and 0.8 V, fig. 6.9 b, c. An example of how water influences the TiO\textsubscript{2} interface is reported also in DSSC technology; in this case, the second semicircle, thus the TiO\textsubscript{2}/dye interface, increases because the adsorption of water blocks dye molecule absorption [13].
Figure 6.8 Extraction model for C-PSC device

Figure 6.9 IS measurement for water treated device (blue) and no treated device (red). Measurement were taken in dark at different bias a) 0.65 V b) 0.5 V and c) 0.8 V
It is believed that water can promote the nucleation site formation thus influencing the TiO$_2$/perovskite interface allowing a decrement in charge recombination. Another possible explanation about the water interaction with TiO$_2$ linked with the voltage increment, is the water capacity in altering energy level alignment. As demonstrated several time in literature [14, 15], the environmental pH influences the TiO$_2$ conduction band as demonstrated in equation 1. In our case, the water interaction with TiO$_2$ forms –OH groups and the environment becomes slightly basic. The environmental alkalinity alters the semiconductor conduction band shifting it to a negative value with a consequent voltage raise as reported in 14 and 15.

$$E_{CB}(pH) = E_{CB}(pH=0) - 0.059(pH) \ (1)$$

Where $E_{CB}(pH=0)$ for TiO$_2$ anatase is – 0.156 V (vs. NHE) [14, 15].

X-ray diffraction

XRD analysis were performed in order to reveal more information on the amount and dimension of crystals in treated and no-treated samples, fig. 6.10. I prepare two samples, compact and m-TiO$_2$/Al$_2$O$_3$/MAPI with and without water addition, to have a clear framework of how water acts at crystals level; carbon was not deposit on the surface for allowing peaks detection. The first peak, highlighted in inset 1, represents the unconverted PbI$_2$, while the second peak, shown in inset 2, represents the converted PbI$_2$ in perovskite; other peaks refers to FTO/TiO$_2$/Al$_2$O$_3$ as it demonstrated in the literature [10]. Comparing the two PbI$_2$ peaks, between treated and no treated samples, the ratio for the treated sample, between converted and unconverted PbI$_2$, is higher (4.5) than that one for untreated sample (3.9), fig. 6.10. This is a clear demonstration of how water helps in PbI$_2$ better conversion in perovskite. The previous effect is also shown in the literature when, a small
amount of water was added to the MAI solution: it seems that water assists the reaction of PbI$_2$ and MAI promoting a better crystallization of MAPI.

Light Beam Inducted Current

With the aim to have a better assessment on the beneficial effect that water has on PbI$_2$ conversion in MAPI, as previously demonstrated by XRD, LIBC measurements were carried out comparing the treated and no-treated samples. Showing the generated current in a map of 1 cm$^2$ size, LIBC permits to evaluate the carrier generation process of the perovskite absorber inside the mesoporous stack. From fig. 6.11, the current map of the water sample is uniform in the whole device area while, in the no treated sample, the central part has a large inhomogeneity. In order to better evaluate this effect, in fig. 6.11c, the histogram of LBIC for each illuminated pixel is plot. In both cases, with and without water treatment, a normal distribution of the results is obtained but with different heights and standard deviation. In fact, the water treated cell presents a more
pronounced peak and a small standard deviation with respect to the cell without treatment, which confirm the better homogeneity achieved with water treatment. This result paves the way for large area and module devices.

Figure 6.11 Light Beam Induced Current (LBIC) maps. a) Current map of the C-PSC without water treatment b) current map of the C-PSC with water treatment c) Histogram of current data for the reference cell (green line) and water treated cell (red line)
6.1.3 Conclusion

In this research, I optimized the perovskite carbo-based device focusing on finding the most suitable insulating layer thickness. I developed a home-made paste of Al\(_2\)O\(_3\), that I used as insulating layer, and found the best thickness at 1.2 µm; this thickness gathers the best accord in terms of current and voltage values. Indeed, increasing thickness from 1.2 to 1.8 µm, charge recombination effects occur lowering the voltage values. On the other hand, decreasing the thickness from 1.2 to 0.8 µm, the load of perovskite is reduced and thus is the light harvesting that brings to a current decrement. Once finding the best insulating layer condition with a max PCE of 9.5 %, I studied a water effect with several characterization measurements in order to evaluate where and how the water effect acts. Electrical parameters reveal an increment in device performances loading to enhancement of 16 % of averaged PCE between no treated and water treated samples. The most influenced parameter is the voltage. IS, XRD and LIBC measurements detect that the water effects the TiO\(_2\)/perovskite interface lowering the charge recombination and so increasing the voltage values. XRD and LIBC reveal that water can positively influence the perovskite conversion and distribution in the device mesoporous stack. The effect of water and moisture in perovskite based devices is still an open topic with controversial opinions; finally, in this work, I demonstrate a beneficial treatment of water before dropping PbI\(_2\), in a two-step perovskite deposition, that leads to better cell performance and uniform layers.

6.2 Carbon based module

With the aim at continuing the previous work and scaling up from small area (0.16 cm\(^2\)) to large area device, I did a first attempt in building a carbon-based module. The module was built with the same procedure and same stack
parameters (materials, thickness, perovskite solution) applied for small area devices. The PbI$_2$ solution was deposited by blade coating technique and then immersed in MAI solution as in small area devices. A module of 17x11.5 cm$^2$, with 9 cells, of 7.8 mm width for each, an active area (AA) of 101 cm$^2$ and an aperture area (AR) of 71% (fig. 6.12 a, b) was fabricated with a maximum PCE of 3.6 % in reverse measurement (fig. 6.13).

Figure 6.12 a) Module internal structure b) Realized carbon module
The reduced performance respect with correspondent small area device is due to common issues find in upscaling procedure. The sheet resistance increase when cells are connected in series or in parallel and when conducting grids on substrates are deposited leading in a voltage loss and consequently in a low FF value. In the presented module, no water treatment was used. An LBIC measurement was done in order to evaluate the current behavior linked with perovskite distribution and its formation inside the module. As shown in figure 6.14 further improvements must be done in order to have a complete current distribution so perovskite formation in the first module cell to allow an increment in current values.

Figure 6.13 IV curve for reverse and forward measurement of the carbon based module
6.3 Characterization and study on carbon planar devices

Here I present for the first time a carbon based planar device. This experiment is a first attempt in combining the planar with the carbon structure. A planar device differs from a meso-conventional one for the presence of a SnO$_2$ thin layer of 50 nm that replaces the compact and meso-TiO$_2$, acting as ETL, as explained in chapter 1 and 4. The advantage of using SnO$_2$ as ETL is avoiding the long sintering procedures at high temperature that usually TiO$_2$ needs while, 3 hours at 150 °C are sufficient for tin oxide sintering [16]. This reduces the procedure costs in economical and energetic terms. These devices were realized with a carbon purchased by Dyenamo that has the great advantage of low and short process for sintering (120 °C for 10 minutes) and no need of any insulating layer as Al$_2$O$_3$ or ZrO$_2$. Thanks to the previous feature, it is possible to deposit perovskite before depositing the carbon avoiding all infiltration problems. Since conventional planar device showed large enhancement in PCE by the use of triple cation perovskite
also in this experiment the triple cation perovskite has been used. This structure promises benefits in lowering the cost and an easy fabrication procedure. Eight devices in a carbon-based planar structure were realized and electrical parameters are shown in tab. 6.3.

Table 6.3 Averaged electrical parameters and the standard deviation for carbon-planar devices measured under 1.5 AM sun. The active area of measurement is 1 cm². These data were collected two days after the fabrication and in forward measurement that demonstrated to be the best scanning for high PCE.

<table>
<thead>
<tr>
<th>Voc (V)</th>
<th>Jsc (mA/cm²)</th>
<th>FF (%)</th>
<th>PCE (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.07 ± 0.22</td>
<td>15.55 ± 0.7</td>
<td>55.25 ± 2.8</td>
<td>9.21 ± 0.4</td>
</tr>
</tbody>
</table>

Remarkable results were obtained in terms of PCE with the mean of 9.2 % in 1 cm². The Fill Factor with a mean value of 55 % remains an issue to overcome. After four days of shelf life, a device reached the record efficiency of 10.36 % showing the great potential of this structure. Moreover, some devices were stressed at 85 °C in the dark and demonstrated incredible high thermal stability. The best device in terms of stability showed, in figure 6.15, any significant loss in PCE for more than 400 hours.
References


Conclusion

We are living in a world that is facing dramatic and serious environmental problems; in this framework, despite all research studies in different scientific fields, I have always been convinced that investing in renewable energies and new technologies is the most promising strategy to meet our planet emergency. My PhD research is framed in a multi-fields context varying from biology, crossing chemistry and physics until electronic engineering. I dedicated these 3 years of my research to investigate in the photovoltaic field, in two new and promising technologies of the third-fourth coming generations.

I started my research investigating on the application of Chl-c, which already shown high potential, in DSSC. With the aim at using a waste product as Undaria pinantifida, an alien species of brown algae in the venetian lagoon, in the field of PV technologies, I presented an eco-friendly extraction protocol for obtaining Chl-c from Undaria in the most economic and simple way. Considering the molecule polarity, I obtained an eco-friendly and low-cost extraction protocol mixing a solution with the 60% of acetone and 40% of water. This more polar solvent, with respect to pure acetone, allows an extraction with a major amount of Chl-c than Chl-a, as shown from UV-absorbance spectra. The extracted yield was used as a dye in a DSSC; despite the high efficiency compared with the literature for the same extraction solvent conditions, the PCE is still low for a real application in PV technologies. The extraction protocol could find different application since Chlorophylls are widely used in several fields and much effort needs for Chlorophyll use in DSSC devices such as the use of disaggregate additives to ensure an ordered molecules anchorage or additive for preventing the degradation as ascorbic acid. It is also suggested the use of cocktail dyes mixing more dyes that absorb at different wavelengths.
The same approach thus considering the molecule polarity was used for the extraction of an annatto mixture with a major amount of bixin, more performant molecule than norbixin as reported in the literature, both molecules present in Achiote seeds, a South American fruit. The most sustainable found solvent was Ethylether; once again the extraction procedure applied was easy, fast and low in cost, with which, I could obtained the same UV-absorbance spectra of pure bixin extracted with the long and tedious procedure of chromatography column. Once optimized the device with a deep investigation on the changing current and voltage behavior with respect to the thickness and the electrolyte additives, I obtained the best efficiency present in the literature for carotenoid-based DSSC, 1.6%. At this point, it was a challenge to build a natural based-DSS module. I built a carotenoid-based DSSM with 1% of PCE without loss in efficiency for 1000 hours. The obtained power is enough for feeding small electronic goods and this gives to natural-based modules great promises for a real application (in small scale) since the cost of the dye and the extraction is irrelevant. More works need to be done in order to increase the efficiency and to keep the same stability under stressed conditions (light and temperature).

Perovskite Solar Cell is the second PV technology, which I worked with, and I investigated in my research. I worked on Carbon-based PSC, less efficient but more stable and much more economic than high-efficiency standard PCE devices. C-PSC, since the low cost and the already demonstrated stability are more promising than Spiro and gold based PSC. I found the most suitable thickness for the use of Al₂O₃ as insulating layer, describing in details how and why the current and voltage change with respect the thickness of the spacing layer. Despite all controversial discussions on the bad water effect on perovskite, studying the C-PSC device optimization, I found an interesting water effect that positively
influenced the perovskite formation, increasing the total PCE of 16%. With different device characterization such as XRD, LBIC and IS, I found that the water, in a 2-step deposition, gave beneficial effects on the cell performances. The most affected parameter is the $V_{OC}$ that increases suggesting a decrease in charge recombination. The perovskite crystals, in presence of water, showed a better conversion and a better distribution.

The final step was an evolution to a simple device, even simpler than C-PSC, that was a planar-carbon device. In a planar-carbon device, made with a new carbon paste realized by Dyenamo, no high sintering processes are necessary; mesoporous TiO$_2$ and Al$_2$O$_3$ are replaced by a thin layer of SnO$_2$ and these reduce the energetic consumption and materials and fabrication costs. Remarkable results in terms of efficiency with a max PCE of 10.4% in 1cm$^2$ was reached and thermal stability for 400 °C. The planar-carbon device has been a really first attempt but it promises great potential for growing the PCE and stability.
Publications

• Journal articles


2) ‘Photoelectrochemical and spectrophotometric studies on dye-sensitized solar cells (DSCs) and stable modules (DSCMs) based on natural apocarotenoids pigments’; Giuseppe Calogero, Jessica Barichello, Ilaria Citro, Paolo Mariani, Luigi Vesce, Antonino Bartolotta, Aldo Di Carlo and Gaetano Di Marco

Dyes and Pigments 155 (2018) 75–83
DOI: 10.1016/j.dyepig.2018.03.021

3) Jessica Barichello. ‘Elettricità rinnovabile dal Sole’ in OFFICINA*, n.18, agosto-settembre 2017, ISSN, 2532-1218
• **Oral contributions**

1) Italian Photochemistry Meeting 2017, December 2017, Perugia

Photoelectrochemical study on photovoltaics devices based on natural carotenoids pigments.

**Jessica Barichello**, Giuseppe Calogero, Ilaria Citro, Paolo Mariani, Luigi Vesce, Antonino Bartolotta, Aldo Di Carlo and Gaetano Di Marco

2) International Conference on Terahertz emission, Metamaterials and Nanophotonics, TERAMETANANO—June 2017, Venice, Italy

‘Carbon-based Perovskite Solar Cells’

**Invited speaker. Jessica Barichello.** Fabio Matteocci, Enrico Lamanna, Alessandro Palma, Aldo di Carlo

• **Poster contributions**

1) 3rd International Conference on Perovskite Solar Cells and Optoelettronics. 18-20 Settembre 2017, Oxford, UK

**Jessica Barichello.** F. Matteocci, E. Lamanna, S. Yadav, A. Di Carlo-

‘Carbon-based Perovskite Solar Cells with A2O3 insulating layer’

2) Materials 2016, 12-16 December 2016, Aci Castello (Catania)


3) Materials 2016, 12-16 December 2016, Aci Castello (Catania)

‘Ruthenium-based dye-sensitized solar cells: future and perspective’
Giuseppe Calogero, Jessica Barichello, Antonino Bartolotta and Gaetano Di Marco.

4) International Conference on Perovskite Solar Cells and Opotoelectronics-26-29 September 2016, Genova, Italy
Andreas Hisch, Simone Mastroianni, Lukas Wagner, Jessica Barichello, Gayatri Mathiazhagan- ‘Developments for stable lowest-cost-in-situ perovskite solar modules’

5) International Conference on Hybrid and Organic Photovoltaics (HOPV16)- 29th June- 1st July 2016 Swansea, UK
Jessica Barichello, Antonio Bartolotta, Giuseppe Calogero, Gaetano di Marco - Extraction and characterization of apocarotenoids (cis-norbixin and cis-bixin) as natural sensitizers for dye-sensitized solar cells

6) International Conference on Hybrid and Organic Photovoltaics (HOPV16)- 29th June- 1st July 2016 Swansea, UK
Jessica Barichello, Simona Armeli Minicante, Giuseppe Calogero, G. Di Marco, Francesco Gonella, Enrico Trave- ‘Chlorophyll-c from marine algae and its characterization as natural dye for dye-sensitized solar cells’

7) International Conference on Hybrid and Organic Photovoltaics (HOPV16)
Swansea, United Kingdom, 2016 June 29th - July 1st
Jessica Barichello, Antonio Bartolotta, Giuseppe Calogero
‘Extraction and Characterization of Black Carrots as Natural Sensitizers for Dye-Sensitized Solar Cells’

8) International Conference on Hybrid and Organic Photovoltaics (HOPV16)
Swansea, United Kingdom, 2016 June 29th - July 1st
‘Hybrid-organic sensitizers for highly efficient dye-sensitized solar cells’
Giuseppe Calogero, **Jessica Barichello**, Antonino Bartolotta and Gaetano Di Marco.

**PhD Schools and curses**

1) Attending PhD School “Isophos 2018” (International School on Hybrid and Organic Photovoltaics, Castiglione della Pescaia 2-6 September 2018)

2) Attending PhD School ‘School on Molecular and Biophysical Aspects of Photosynthesis’
   (January 25-29, 2016, Venice)

3) Curses on Geographical Information Systems (GIS), Environmental Data Analysis, Science of Complex Systems and Scientific writing successfully passed

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